

Ref. No-CIPLA/EHS-ENV/KKB-III/04/2022

31.05.2022

Deputy Director General of Forests (Central), West Central Zone, Regional Office, New Secretariate Building, Opp. VCA Ground, Civil Lines, Nagpur-440 001.

**Subject: Half Yearly Environment Clearance Compliance Report** 

Ref. No: Environment clearance No. J-11011/47/2005-IA II (I) dated 13.10.2005

Respected Sir,

With reference to above subject, we are hereby submitting the six-monthly Environment clearance compliance report for the period of Dec -2021 to May-2022.

- 1. Point wise compliance to clearance No. J-11011/48/2005-IA II (I) dated 05.04.2006 as Annexure -1.
- 2. Data sheet attached as Annexure-2

This is for your information.

Kindly acknowledge the receipt of the same.

Thanking You,

Your's faithfully,

For Cipla Ltd.

Authorized Signatory

Encl: As Above.

## **Annexure Summary**

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# SIX MONTHLY COMPLIANCE STATUS TO THE CONDITIONS OF ENVIRONMENTAL CLERANCE FROM MoEF FOR THE PERIOD December 2021 to May 2022.

## REF.NO. J-11011/47/2005- IAII (I) Dt.13.10.2005 A) SPECIFIC CONDITIONS AND THEIR COMPLIANCE:

Sr No.	Condition	Status
1	The gaseous emissions (SO <sub>2</sub> , NOx, NH3 & HCl) and particulate matters, from various process units shall conform to the standards prescribed by the concerned authorities from time to time. At no time, the emission levels shall go beyond the stipulated standards. In the event of failure of pollution control system(s) adopted by the unit shall not be restarted until the control measures are rectified to achieve the desired efficiency.	The emission level at present fully conforms to the standards for the current project. The plan for monitoring of AAQ, work— zone air quality and source emissions to check the emission level is already put in place. We assure you that we will put our best efforts on the control measures of pollution control system to achieve highest efficiency to the existing project as well as for the expansion. Photocopy of Reports attached as per Annexure - I
2	Ambient Air Quality Monitoring Stations shall be set up in the down wind direction as well as where maximum ground level concentration are anticipated in consultation with the SPCB.	Site already fixed the locations for AAQ monitoring in the downwind direction as well as where maximum ground level concentration are anticipated in consultation with MPCB & this will be followed in future also (monitoring frequency is quarterly by authorized laboratory/consultancy) Photocopy of Reports attached as per Annexure - II
3	For control of air emissions, the reactors shall be provided with scrubbers and stack height shall be as per the Central Pollution Control Board guidelines.	For control of air emission, scrubbers are provided, and stack height is provided as per CPCB guidelines. Photocopy of Reports attached as per Annexure – III
4	Spent solvents shall be recovered as far as possible & recovery shall not be less than 95 percent. During purification process, solvent vapors are emitted from purification tanks as fugitive emissions. Action shall be taken to reduce the emission as far as possible. Use of toxic solvents like Methylene Chloride (MDC) etc. shall be minimum. All venting equipment shall have recovery	Sites recover the solvent wherever possible, two stage condensers have been provided for recovery on the reactors. It will be always our efforts to reduce the consumption of solvents like Methylene Chloride.
5	system.  Industry shall switch over to aqueous based coating	Site is currently bulk drug manufacturer
	film in place of use of Methylene Chloride in coating	& do not carry out any coating activity b

## **Cipla** Kurkumbh, D-22

	operation and to non-halogenated solvents in place of halogenated solvents in a phased manner.	using Methylene Chloride This condition is Not Applicable to our activity.
6	Hazardous and toxic waste generated during process like distillation residue, spent carbon, spent mixture solvents, process organic residue should be incinerated in a properly designed incinerator with energy recovery facility. The incinerator shall meet the CPCB standards and guidelines.	Site is using CHWTSDF developed facilities for disposal of above specified material. We are following this stipulation strictly and continue to follow the prescribed norms in future also. Annexure – IV
7	Hazardous air pollutants (HAP) emitted from the process shall be identified; assessment shall be made both for stack/vent emissions and work zone environment /ambient environment.	Site made adequate provision for this and the same will be implemented in future also. Refer Photocopy's of Reports attached as Annexure - II & III.
8	Air emissions of VOC from reactor vents, material loading and unloading, acid gases (halogen acids, SO <sub>2</sub> , etc.) fugitive emissions from pumps, valves, tanks, shall be monitored and emission shall be controlled. All the reactor vents shall be connected with scrubbing system. The scrubbing liquid shall be treated in ETP.	Site has made adequate provision for this and scrubbing liquid shall be treated in ETP MEE VTFD system, same will be implemented in future also.
9	The company shall undertake following Waste minimization measures:  Metering and control of quantities of active ingredients to minimize waste. Reduce of by products from the process as raw materials or as raw material Substitute in other processes. Use of automated filling to minimize spillage. Use of "Close Feed" system into batch reactors. Venting equipment through vapor recovery system. Use of high-pressure hoses for equipment cleaning to reduce wastewater generation	Site has followed waste minimization measures and the same will be implemented in future also.
10	The effluent generation expansion shall not increase 150 m³/d. Effluent shall be segregated into high and low COD streams. The low COD effluent after primary, secondary and tertiary treatment and meeting the norms shall be sent to CETP. The high COD effluent shall be evaporated in Multi Effect Evaporator & incinerated in the liquid - cum solid waste incineration system. The incinerator ash shall be disposed of in the	m3/day to treat low COD stream & treated effluent recycle and reused (100%) to utility (using RO System). High COD stream effluent treated in Multiple Effect Evaporator (MEE) followed by Vertical Thin Film Dryer (VTFD) facility. Dried solids send to
	TSDF.	CHWTSDF developed by Maharashtra Enviro Power Ltd. [MEPL] for disposal. Photocopy of treated effluent analysis done by third party attached as Annexure - V
11	The solid waste generated in the form of used /spent oil will be incinerated. Used spent solvent shall be sold	Site is fully complying these conditions and continue to comply in future.



	to authorized reprocessor. Spent catalyst, expired medicines, spent mother liquor; chemical sludge, oil and ETP residue and sludge from the wet scrubber shall be incinerated. Spent solvents shall be sold to authorized reprocesses. The ash obtained after	Photocopy of TSDF membership certificate refer as Annexure –IV
	incineration shall be disposed off at TSDF developed by M/s Maharashtra Enviro Power Ltd. at Ranjangaon.	
12	The company shall develop rainwater harvesting structures to harvest the runoff water for recharge of ground water.	Site has developed rainwater-harvesting tank of approximate 25 $m^3$ size.
13	Green belt shall be provided in an area of 33 percent of plant area to mitigate the effects of fugitive emissions all around the plant. Development of green belt shall be as per the Central Pollution Control Board guidelines.	Site has earmarked green belt area as per CPCB guideline and at present 57% of total open area (8201 Sq. Mtr.) is covered in green belt area. Annexure-VI
14	Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories act.	A procedure has been put in place that all the employees undergo preemployment medical checkup followed by yearly medical checkup from a approved & qualified doctor & records are maintained as per factories act.

B. GENERAL CONDITIONS AND THEIR COMPLANCE

В.	GENERAL CONDITIONS AND THEIR COMPLANCE	
Sr. No	Condition	Status
1	The project authorities shall strictly adhere to the stipulations made by the Maharashtra Pollution Control Board.	Site comply & continue to comply in future with the conditions made by the Maharashtra Pollution Control Board. Copy of Consent to operate attached as Annexure -VII
2	At no time the emissions shall exceed the prescribed limits in the event of Failure of any Pollution control system adopted by the unit, the unit shall be immediately put off operation and shall not be restarted until the desired efficiency has been achieved.	Site maintains emissions as per prescribed limits and continue to follow in future also. The critical spare inventory is maintained to attend the breakdown of system.
3	No further expansion or modifications in the plant shall be carried out without Prior approval of the Ministry of Environment and Forest. In case of deviations or alterations in the project proposal from those submitted to this Ministry for Clearance, a fresh reference shall be made to the Ministry to assess the Adequacy of conditions imposed and to add additional environmental protection Measures required, if any.	Site will seek prior approval of MoEF in case we undergo such an activity of Expansion or Modification.
4	The project authorities shall strictly comply with the rules and regulations Under Manufacture, storage and	Site strictly comply the rules and regulations and continue to follow them.



	import of Hazardous Chemicals Rules, 1989 as amended in October 1994 and January 2000 & 2003 Authorization from the SPCB shall be obtained for collection, treatment, storage and disposal of hazardous waste.	
5	The project authorization must strictly comply with the rules and regulations with regard to handling and disposal of hazardous wastes in accordance with the Hazardous Wastes (Management and Handling) Rules, 2003. Authorization from the state pollution Control Board must be obtained for collection /treatment /storage /disposal of hazardous wastes.	Site has already obtained Authorization from MPCB for collection / treatment / storage / disposal of hazardous wastes. Further, we are fully complying with HW (M&H) Rules, 2003 & 2008. The consent to operate is valid up to 30.04.2024. Refer Annexure IV &VII
6	The overall noise levels in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under Environment (Protection) Act, Rules, 1989 viz. and 70 dBA (nighttime).	Site has carried out ambient noise level survey of our plant. Site do not have any such process or equipment that adds to the ambient noise level. We will comply the standards under Environment (Protection) Act, Rules, 1989 in future also. Photocopy of Reports attached as Annexure - VIII
7	The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA report.	Site is fully complying with these provisions & continue to comply in future also.
8	A separate Environmental Management Cell equipped with full-fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions.	Site has already set-up EMC under control of Plant Manager and developed full-fledged ETP laboratory to support environmental monitoring functions.  Copy of EMC attached as Annexure - IX
9	The project authorities shall earmark separate funds to implement the Conditions stipulated by the Ministry of Environment and Forest as well as the state Government along with the implementation schedule for all the conditions stipulated herein. The funds so provided shall not be diverted for any other purpose.	Site has sufficient provision of funds for Environment protection & will make adequate provision for this. Annexure- X
10	The implementation of the project vis-à-vis environmental action plans shall be monitored by Ministry Regional Office at Bhopal / SPCB/ CPCB. A six-monthly compliance status report shall be submitted to monitoring agencies.	Site regularly submitting six monthly compliance status reports to monitoring agencies and comply in future also.
11	The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are	Site already had given an advertisement on 26thOctober 2005 in vernacular Language Newspaper (Loksatta) and in



	available with the SPCB/Committee and may also be seen at website of the Ministry at http: envfor.nic.in. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the vernacular language of locality concerned and a copy of the same shall be forwarded to the Ministry's Regional Office at Nagpur	English News Paper (Indian Express). A copy of the same is enclosed herewith as Annexure–XI  Manufacturing activity of Completed	
1	The project authorities shall inform the regional office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project.	project started in May 2014.	

### Monitoring the Implementation of Environmental Safeguards Ministry of Environment & Forests Regional Office (w), Bhopal. Monitoring Report

### PART - I

#### **DATA SHEET**

Date: 27.05.2022

1. Project type: River –valley /Mining Industry /Thermal /Nuclear/ other (specify)

Industry

2. Name of the project

Bulk Drug manufacturing

Plant

Clearance letter (s) / OM no. and date

No. J -11011/47/2005 - IA II (I) Dated 13th October, 2005

Location

a) District (s)

b) State (s)

c) Latitude/Longitude

Pune

Maharashtra 1

18<sup>0</sup> 21' N / 74<sup>0</sup>31' E

Address for correspondence:

a) Address of concerned project Chef Engineer (with pin code & telephone / Fax numbers

Mr. Mahendra Gojamgunde

Cipla Limited

D -22, MIDC area Kurkumbh Tal - Daund, Dist.: - Pune

Pin code - 413802 Tel No - 02117-230100 Tel Fax – 02117- 230232

Email-mahendra.gojamgunde@cipla.com

b) Address of Executive Project Engineer/ Manager (with pin code/

Fax numbers

Mr. Mahendra Gojamgunde

Cipla Limited

D -22. MIDC area Kurkumbh Tal - Daund, Dist. - Pune

Pin code - 413802

Email: mahendra.gojamgunde@cipla.com

Tel No -02117-230515 Tel Fax - 02117- 230232

6. Salient features:

a) Of the project

b) Of the environmental management plans

Bulk drugs manufacturing plant

: as per MPCB consent to

: Operate norms vide letter No.

Formate 1.0/CAC/UAN No 0000109542/CR-2107001039

Valid up to 30.04.2024.

Notified chemical zone by MIDC

7. Breakup of the project area

a) Submergence area: forest & non-forest

b) Others

8. Breakup of the project affected population With enumeration of those losing houses/ dwelling units only agricultural land only, both dwelling unit & agricultural land & landless laborer's/artisan

a) SC, ST/ Adivasis

b) Others

: Nil : Nil

(Please indicate whether these figures are based on any scientific and systematic survey is carried out or only provisional figures, if a survey is carried out give details and years of survey)

9. Financial details

 a) Project cost as originally planned and subsequent revised estimates and the The year of price reference.

 Allocation made for environmental management plans with item wise and year wise break-up.

c) Benefit cost ratio/ Internal rate of return And the year of assessment.

d) Whether (c) includes the cost of environmental management as shown in the above.

d) Actual expenditure incurred on the Project so far

e) Actual expenditure incurred on the environmental management plans so far.

10. Forest land requirement

a) The status of approval for diversion of forest land for non-forestry use.

b) The status of clearing felling.

c) The status of compensatory afforestation, if any.

d) Comments on the viability & sustainability of compensatory afforestation programmed in the light of actual field experience so far.

As per Annexure -X

Nil

11. The status of clear felling in non-forest areas (such as submergence area of reservoir, approach roads), if any with quantitative information

Nil

12. Status of construction

a) Date of commencement (Actual and/or planned)

Project completed in April 2013.

b) Date of completion (Actual and /of planned): Phase I Manufacturing is

Started from March 2008
Project completed
manufacturing started in May 2014.

13. Reasons for the delay if the project is yet to start

14. Date of site visits

12/12/ 2007

a) The dates on which the project was monitored by the Regional office on Previous occasions, if any

b) Date of site visit for this monitoring report

15. Details of correspondence with project Authorities for obtaining action plans/ Information on status of compliance to Safeguards other than the routine letters for logistic support for site visits)

(The first monitoring report may contain the details of all the letters issued so far, but the later reports may cover only the letters issued subsequently)



### **INDUSTRIAL ANALYSTS & CONSULTANTS**

LAB.: H-54, Additional M.I.D.C. Kudal, Taluka - Kudal, District - Sindhudurg - 416 525. Tel.: (02362) 223519 • E-mail: info@gadark.in • Website: www.gadark.in

OFF.: 15, Hindustan Kohinoor Industrial Complex, L.B.S. Marg, Vikhroli (West), Mumbai - 83. Tel.: (022) 2577 7069 / 2577 7070 / 2085 0091 • +91 93213 12367

### **TEST REPORT**

Doc.No: GLPL/QF/7.8/02

Test Report No.	GA/CL/0303/22		est Report Date	01/03/2022
Customer Name and Address	M/s. CIPLA LTD. D-22, MIDC INDUS TAL DAUND, DIS	KUMBH,		
Letter Ref / Date		Page No.		1 of 1
Sampling Done By	GLPL	Sample Received	d on 24	1/02/2022
Sampling Plan	GLPL/QF/7.3/06 Analysis I		od 25	5/02/2022

### SAMPLING DETAILS - SCRUBBER EMISSION

Stack Attached to	Deactivation Booth ETP [SBR - 01]		
Date of Sample collection	23/02/2022		
Time of Sampling [Hrs]	15:40		
Duration of Sampling [Min]	15		
Ambient Temperature [°C]	32		
Flow Rate [LPM]	2		
Volume of flue gas sampled [Lit. at 25°C]	29.3		

### **ANALYSIS REPORT:**

Parameters	Unit	SBR-01	M.P.C.B. LIMITS	Sampling & Analysis Methods
Acid Mist as HCI	mg/Nm³	15.2	35.0	By Morris B. Jacob
NOx	ppm	1.5	50.0	IS 11255 (Part VII) 2005

End

For GADARK LAB PVT. LTD.

(Klüli

**AUTHORISED SIGNATORY** [KAILAS V. CHITALKAR]

### CHECKED BY

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3. Samples will be preserved for a period 15 days from the delivery of Test Report.

Test Results relate only to the conditions prevailing at the time of sampling
 Customer complaint register is available at laboratory.

6. Calibration details of the equipment's used in monitoring and / or analysis is back side of analysis report.



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### **TEST REPORT**

Doc.No: GLPL/QF/7.8/02

Test Report No.	GA/CL/0302/22		est Report Date	01/03/2022
Customer Name and Address	M/s. CIPLA LTD. D-22, MIDC INDUSTRIAL AREA, KURKUMI TAL DAUND, DIST. – PUNE.		RKUMBH,	
Letter Ref / Date	-	Page No.		1 of 1
Sampling Done By	GLPL	Sample Receive	ed on	24/02/2022
Sampling Plan	GLPL/QF/7.3/06	Analysis Peri	od	25/02/2022

### SAMPLING DETAILS - SCRUBBER EMISSION

Stack Attached to	Bulk Drug II - Scrubber No. 206 [S - 8] 23/02/2022		
Date of Sample collection			
Time of Sampling [Hrs]	15:10		
Duration of Sampling [Min]	15		
Ambient Temperature [°C]	32		
Flow Rate [LPM]	2		
Volume of flue gas sampled [Lit. at 25°C]	29.3		

### ANALYSIS REPORT :

Parameters	Unit	Scrubber No. 206	M.P.C.B. LIMITS	Sampling & Analysis Methods
Acid Mist as HCI	mg/Nm³	13.5	35.0	By Morris B. Jacob
NOx	ppm	1.7	50.0	IS 11255 (Part VII) 2005

End

For GADARK LAB PVT. LTD.

**AUTHORISED SIGNATORY** [KAILAS V. CHITALKAR]

#### Note:

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  4. Test Results relate only to the conditions prevailing at the time of sampling.

- 5. Customer complaint register is available at laboratory.
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### TEST REPORT

Doc.No: GLPL/QF/7.8/02

Test Report No.	GA/CL/0301/22		est Report Date	01/03/2022	
Customer Name and Address	M/s. CIPLA LTD. D-22, MIDC INDUS TAL DAUND, DIS	STRIAL AREA, KUR ST. – PUNE.	RKUMBH,		
Letter Ref / Date		Page No.		1 of 1	
Sampling Done By	GLPL	Sample Receive	d on 24	24/02/2022	
Sampling Plan	GLPL/QF/7.3/06	Analysis Perio	od 25	5/02/2022	

### SAMPLING DETAILS - SCRUBBER EMISSION

Stack Attached to	Bulk Drug   - Scrubber No. 102 [S-7]
Date of Sample collection	23/02/2022
Time of Sampling [Hrs]	14:40
Duration of Sampling [Min]	15
Ambient Temperature [°C]	32
Flow Rate [LPM]	2
Volume of flue gas sampled [Lit. at 25°C]	29.3

#### ANALYSIS REPORT:

Parameters	Unit	Scrubber No. 102	M.P.C.B. LIMITS	Sampling & Analysis Methods
Acid Mist as HCI	mg/Nm³	11.8	35.0	By Morris B. Jacob
NOx	ppm	1.3	50.0	IS 11255 (Part VII) 2005

End

For GADARK LAB PVT. LTD.

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### **TEST REPORT**

Doc.No: GLPL/QF/7.8/02

Test Report No.	GA/CL/0300/22		est Report Date	01/03/2022
Customer Name and Address	M/s. CIPLA LTD. D-22, MIDC INDUSTRIAL AREA, KURKUMBH, TAL DAUND, DIST. – PUNE.			
Letter Ref / Date		Page No.		1 of 1
Sampling Done By	GLPL	Sample Receive	ed on 2	4/02/2022
Sampling Plan	GLPL/QF/7.3/06	Analysis Peri	od 2	5/02/2022

### SAMPLING DETAILS - SCRUBBER EMISSION

Stack Attached to	Bulk Drug I - Scrubber No. 101 [S - 6]
Date of Sample collection	23/02/2022
Time of Sampling [Hrs]	14:10
Duration of Sampling [Min]	15
Ambient Temperature [°C]	32
Flow Rate [LPM]	2
Volume of flue gas sampled [Lit. at 25°C]	29.3

### **ANALYSIS REPORT:**

Parameters	Unit	Scrubber No. 101	M.P.C.B. LIMITS	Sampling & Analysis Methods
Acid Mist as HCI	mg/Nm³	8.5	35.0	By Morris B. Jacob
NOx	ppm	1.8	50.0	IS 11255 (Part VII) 2005

End

For GADARK LAB PVT. LTD.

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### **TEST REPORT**

Doc.No: GLPL/QF/7.8/03

Test Report No.	GA/22/02/238		est Report Date	01/03/2022
Customer Name and Address	M/s. CIPLA LTD. D-22, MIDC INDUSTRIAL	, TAL DAUND, DIS	T. – PUNE.	
Letter Ref / Date		Page No.		1 of 1
Sampling Done By	GLPL	Sample Receive	d on 24.	/02/2022
Sampling Plan	GLPL/QF/7.3/06	Analysis Perio	od 25/02/2022	To 01/03/2022

### SAMPLING DETAILS - AMBIENT AIR MONITORING :-

Sampling Location	Between BD III & D P Store Area				
Date of Sampling	22/02/2022				
Time of Sampling [Hrs]	16:40				
Duration of Sampling [Hrs]	24				
Ambient Temperature [°C]	Min.	24	Max.	31	
Relative Humidity [%]	Min.	43	Max.	65	

### ANALYSIS REPORT :-

Parameters	Unit	Between BD	*N.A.A.Q.S.	Sampling & Analysis Methods
PM <sub>10</sub>	µg/m³	60.19	100.0	IS 5182 (Part XXIII) 2008
PM <sub>2.5</sub>	µg/m³	32.43	60.0	USEPA FEM, 40 CFR Part 50, Appendix-L, 2014-2016
SO <sub>2</sub>	µg/m³	32.69	80.0	IS 5182 (Part II) 2001
NO <sub>2</sub>	µg/m³	36.23	80.0	IS 5162 (Part VI) 2006
CO	mg/m³	1.16	2.0 for 8 Hrs.	IS 5182 (Part X) 1999
Lead	µg/m³	0.10	1.0	IS 5182 (Part XXII) 2004
Ozone	µg/m³	4.86	100.0 for 8 Hrs.	ISC Method of Air Sampling & Analysis 3 <sup>rd</sup> Edition, Method 411 2016
Ammonia	μg/m³	5.13	400.0	ISC Method of Air Sampling & Analysis 3rd Edition, Method 401 2016
Non Methane Hydrocarbon Benzene	µg/m³	< 1.0	5.0	IS 5182 (Part 11) 2006
Benzo Pyrene	ng/m³	< 0.1	1.0	IS 5182 (Part XII):2004
Arsenic	ng/m³	< 0.4	6.0	IS 5182 (Part XXII) 2004
Nickel	ng/m³	6.38	20.0	IS 5182 (Part XXII) 2004

\*N.A.A.Q.S. - National Ambient Air Quality Standards

End

For GADARK LAB PVT. LTD.

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**AUTHORISED SIGNATORY** [KAILAS V. CHITALKAR]

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6. Calibration details of the equipment's used in monitoring and I or analysis is back side of analysis report.

Ambient Instrument No. 23	Calibrated On	Calibration Due Date
Fine Particulate Sampler S. No. 594-DTA-2018	08/10/2021	08/10/2022
Respirable Dust Sampler Sr. No. 1441-DTA-2018	07/10/2021	07/10/2022
Gaseoue Sampler Sr., No. 1961-DTL-2017	07/10/2021	07/10/2022



### **INDUSTRIAL ANALYSTS & CONSULTANTS**

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### **TEST REPORT**

Doc.No: GLPL/QF/7.8/03

Test Report No.	GA/22/02/237		est Report Date	01/03/2022
Customer Name and Address	M/s. CIPLA LTD. D-22, MIDC INDUSTRIAL	i, TAL DAUND, DIS	ST. – PUNE.	
Letter Ref / Date		Page No.		1 of 1
Sampling Done By	GLPL	Sample Receive	ed on 24	1/02/2022
Sampling Plan	GLPL/QF/7.3/06	Analysis Peri	od 25/02/202	2 To 01/03/2022

### SAMPLING DETAILS - AMBIENT AIR MONITORING :-

Sampling Location	Near Main Gate		Near D. G. Set Area	
Date of Sampling	22/02/2022		22/02/	2022
Time of Sampling [Hrs]	17:15		16:55	
Duration of Sampling [Hrs]	24		24	
Ambient Temperature [°C]	Min.	24.	Max.	31
Relative Humidity [%]	Min.	43	Max.	65

#### ANALYSIS REPORT :-

Parameters	Unit	Near Main Gate	D. G. Set Area	*N.A.A.Q.S.	Sampling & Analysis Methods
PM <sub>10</sub>	μg/m³	63.71	59.83	100.0	IS 5182 (Part XXIII) 2008
PM <sub>2.5</sub>	hg/m <sub>3</sub>	34.65	30.11	60.0	USEPA FEM, 40 CFR Part 50, Appendix-L, 2014-2016
SO <sub>2</sub>	µg/m³	34.98	32.43	80.0	IS 5182 (Part II) 2001
NO <sub>2</sub>	μg/m³	38.66	35.17	80.0	IS 5182 (Part VI) 2008
CO	mg/m <sup>3</sup>	1.21	1.04	2.0 for 8 Hrs.	IS 5182 (Part X) 1999
Lead	μg/m³	0.13	0.10	1.0	IS 5182 (Part XXII) 2004
Ozone	µg/m³	5.30	5.74	100.0 for 8 Hrs.	ISC Method of Air Sampling & Analysis 3 <sup>rd</sup> Edition, Method 411 2016
Ammonia	µg/m³	3.75	5.50	400.0	ISC Method of Air Sampling & Analysis 3 <sup>rd</sup> Edition, Method 401 2016
Non Methane Hydrocarbon Benzene	µg/m³	< 1.0	< 1.0	5.0	IS 5182 (Part 11) 2006
Benzo Pyrene	ng/m³	< 0.1	< 0.1	1.0	IS 5182 (Part XII):2004
Arsenic	ng/m³	< 0.4	< 0.4	6.0	IS 5182 (Part XXII) 2004
Nickel	ng/m³	5.15	5.07	20.0	IS 5182 (Part XXII) 2004

\*N.A.A.Q.S. - National Ambient Air Quality Standards

For GADARK LAB PVT. LTD.

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Ambient Instrument No. 21	Calibrated On	Calibration Due Date
Fine Particulate Sampler S. No. 412-DTE-2016	06/10/2021	06/10/2022
Respirable Dust Sampler Sr. No. 1368-DTE-2016	07/10/2021	07/10/2022
Gaseoue Sampler Sr. No. 1713-DTF-2016	07/10/2021	07/10/2022

Ambient Instrument No. 22	Calibrated On	Calibration Due Date
Fine Particulate Sampler S. No. 593-DTA-2018	08/10/2021	08/10/2022
Respirable Dust Sampler Sr. No. 1440-DTA-2018	07/10/2021	07/10/2022
Gaseoue Sampler Sr. No. 1933-DTJ-2017	07/10/2021	07/10/2022



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### **TEST REPORT**

Doc.No: GLPL/QF/7.8/02

Test Report No.	GA/22/02/231 Tes		est Report Date	01/03/2022	
Customer Name and Address	M/s. CIPLA LTD. D-22, MIDC INDUSTRIAL AREA, KURKUMBH, TAL DAUND, DIST PU				
Letter Ref / Date .	Hem	Page No.	1	of 1	
Sampling Done By	GLPL	Sample Received of	n 24/0	2/2022	
Sampling Plan	GLPL/QF/7.3/06	Analysis Period	25/02/2022	To 28/02/2022	

### SAMPLING DETAILS - STACK EMISSION

Stack Attached to	Forbes Marshall Boiler MR No. 15855 (B-01) [S-2]		
Stack Dimension [Mtr.]	0.76		
Stack Height [Mtr.] (Height from Ground)	33.0		
Type of Fuel	\ F.O		
Date of Sample collection	23/02/2022		
Time of Sampling [Hrs]	11.50		
Temperature of flue gas [°C]	155		
Average flue gas velocity [m/s]	4.6		
Average volume of flue gas discharged [Nm³/hr]	5231		

### ANALYSIS REPORT

<b>Parameters</b>	Unit	Results	M.P.C.B. LIMITS	Sampling & Analysis Methods
TPM / SPM	mg/Nm³	60.4	150.0	IS 11255 (Part I) 1985
Sulphur Dioxide	mg/Nm³	205.0		
	ppm v/v	78.3		IS 11255 (Part II) 1985
	Kg/day	25.73	260.0	
Oxide of Nitrogen	mg/Nm³	30.7	Not Specified	IS 11255 (Part VII) 2005
CO	mg/m³	29.8	Not Specified	APHA-Edition II-134
CO <sub>2</sub>	mg/m³	108.0	Not Specified	APHA-Edition II-134
Combustion Efficiency	%	69.8	az .	

End

For GADARK LAB PVT. LTD.

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Sr. No.	Instrument Type	Calibrated On	Calibration Due Date
1	Stack Kit No. – Make – Polltech, PEM-SMK-10, Sr. No. 2816	19/03/2021	18/03/2022



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### **TEST REPORT**

Doc.No: GLPL/QF/7.8/02

Test Report No.	GA/22/02/232 Te		est Report Date	01/03/2022
Customer Name and Address	M/s. CIPLA LTD. D-22, MIDC INDUSTRIAL AREA, KURKUMBH, TAL DAUND, DIST			
Letter Ref / Date	Page No.		1	of 1
Sampling Done By	GLPL Sample Received o		n 24/02	2/2022
Sampling Plan	GLPL/QF/7.3/06	Analysis Period	25/02/2022	Го 28/02/2022

#### SAMPLING DETAILS - STACK EMISSION

IBR Steam Boiler Reg N.G. 151 (B-02) [S-2]		
0.76		
33.0		
F.O.		
23/02/2022		
10.30		
138		
5.2		
6158		

### **ANALYSIS REPORT**:

<b>Parameters</b>	Unit	Results	M.P.C.B. LIMITS	Sampling & Analysis Methods
TPM / SPM	mg/Nm³	67.1	150.0	IS 11255 (Part I) 1985
	mg/Nm³	214.6		
Sulphur Dioxide	ppm v/v	82.0		IS 11255 (Part II) 1985
	Kg/day	31.72	260.0	
Oxide of Nitrogen	mg/Nm³	29.5	Not Specified	IS 11255 (Part VII) 2005
CO	mg/m³	25.2	Not Specified	APHA-Edition II-134
CO <sub>2</sub>	mg/m³	95.4	Not Specified	APHA-Edition II-134
Combustion Efficiency	%	70.7		

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Sr. No.	Instrument Type	Calibrated On	Calibration Due Date
1	Stack Kit No. – Make – Polltech, PEM-SMK-10, Sr. No. 2816	19/03/2021	18/03/2022



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### **TEST REPORT**

Doc.No: GLPL/QF/7.8/02

Test Report No.	GA/22/02/233		est Report Date	01/03/2022
Customer Name and Address	M/s. CIPLA LTD. D-22, MIDC INDUSTR	H, TAL DAUND, E	DIST PUNE	
Letter Ref / Date	-	Page No.	1	of 1
Sampling Done By	GLPL	Sample Received or	n 24/0:	2/2022
Sampling Plan	GLPL/QF/7.3/06	Analysis Period	25/02/2022	To 28/02/2022

#### SAMPLING DETAILS - STACK EMISSION

Stack Attached to	Thermopac W-1701 A [S-1]	
Stack Dimension [Mtr.]	0.30	
Stack Height [Mtr.] (Height from Ground)	30.0	
Type of Fuel	\ HSD	
Date of Sample collection	23/02/2022	
Time of Sampling [Hrs]	11.20	
Temperature of flue gas [°C]	126	
Average flue gas velocity [m/s]	4.7	
Average volume of flue gas discharged [Nm³/hr]	889	

### ANALYSIS REPORT:

Parameters	Unit	Results	M.P.C.B. LIMITS	Sampling & Analysis Methods
TPM / SPM	mg/Nm³	42.3	150.0	IS 11255 (Part I) 1985
	mg/Nm³	99.9		
Sulphur Dioxide	ppm v/v	38.2		IS 11255 (Part II) 1985
	Kg/day	2.13	23.0	
Oxide of Nitrogen	mg/Nm³	31.3	Not Specified	IS 11255 (Part VII) 2005
CO	mg/m³	28.6	Not Specified	APHA-Edition II-134
CO <sub>2</sub>	mg/m³	117.0	Not Specified	APHA-Edition II-134
Combustion Efficiency	%	72.2	900	

End

For GADARK LAB PVT, LTD.

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				a
Sr. No.	Instrument Type	Calibrated On	Calibration Due Date	
1	Stack Kit No. – Make – Polltech, PEM-SMK-10, Sr. No. 2816	19/03/2021	18/03/2022	



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### TEST REPORT

Doc.No: GLPL/QF/7.8/02

Test Report No.	GA/22/02/234		est Report Date	01/03/2022
Customer Name and Address	M/s. CIPLA LTD. D-22, MIDC INDUSTR	H, TAL DAUND, [	DIST PUNE	
Letter Ref / Date	nie.	Page No.		of 1
Sampling Done By	GLPL	Sample Received of	on 24/02	2/2022
Sampling Plan	GLPL/QF/7.3/06	Analysis Period	25/02/2022	To 28/02/2022

#### SAMPLING DETAILS - STACK EMISSION

Stack Attached to	D. G. Set No. 1 250 KVA [S-3]		
Stack Dimension [Mtr.]	0.13		
Stack Height [Mtr.] (from above the Roof)	4.0		
Type of Fuel	HSD		
Date of Sample collection	23/02/2022		
Time of Sampling [Hrs]	11.45		
Temperature of flue gas [°C]	133		
Average flue gas velocity [m/s]	8.3		
Average volume of flue gas discharged [Nm³/hr]	291		

### ANALYSIS REPORT:

Parameters	Unit	Results	M.P.C.B, LIMITS	Sampling & Analysis Methods
TPM / SPM	mg/Nm³	41.1	150.0	IS 11255 (Part I) 1985
	mg/Nm³	109.7		
Sulphur Dioxide	ppm v/v	41.9		IS 11255 (Part II) 1985
	Kg/day	0.77	24.0	
Oxide of Nitrogen	mg/Nm³	28.9	Not Specified	IS 11255 (Part VII) 2005
co	mg/m³	27.5	Not Specified	APHA-Edition II-134
CO <sub>2</sub>	mg/m³	108.0	Not Specified	APHA-Edition II-134
Combustion Efficiency	%	71.4		

End

For GADARK LAB PVT. LTD.

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6. Calibration details of the equipment's used in monitoring and / or analysis is back side of analysis report.

Sr. No.	Instrument Type	Calibrated On	Calibration Due Date
1	Stack Kit No. – Make – Polltech, PEM-SMK-10, Sr. No. 2816	19/03/2021	18/03/2022



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### **TEST REPORT**

Doc.No : GLPL/QF/7.8/02

Test Report No.	GA/22/02/235		est Report Date	01/03/2022
Customer Name and Address	M/s. CIPLA LTD. D-22, MIDC INDUSTRI	I, TAL DAUND, D	IST PUNE	
Letter Ref / Date		Page No.	1	of 1
Sampling Done By	GLPL	Sample Received	on 24/0	2/2022
Sampling Plan	GLPL/QF/7.3/06	Analysis Period	25/02/2022	To 28/02/2022

### SAMPLING DETAILS - STACK EMISSION

Stack Attached to	D. G. Set No. 2 500 KVA [S-4]
Stack Dimension [Mtr.]	0.2
Stack Height [Mtr.] (from above the Roof)	5.0
Type of Fuel	HSD
Date of Sample collection	23/02/2022
Time of Sampling [Hrs]	12.00
Temperature of flue gas [°C]	135
Average flue gas velocity [m/s]	8.8
Average volume of flue gas discharged [Nm³/hr]	727

### **ANALYSIS REPORT:**

<b>Parameters</b>	Unit	Results	M.P.C.B. LIMITS	Sampling & Analysis Methods	
TPM / SPM	mg/Nm³	34.6	150.0	IS 11255 (Part I) 1985	
	mg/Nm³	97.7			
Sulphur Dioxide	ppm v/v	37.3		IS 11255 (Part II) 1985	
	Kg/day	1.70	48.0		
Oxide of Nitrogen	mg/Nm³	30.0	Not Specified	IS 11255 (Part VII) 2005	
CO	mg/m³	28.9	Not Specified	APHA-Edition II-134	
CO <sub>2</sub>	mg/m³	108.9	Not Specified	APHA-Edition II-134	
Combustion Efficiency	%	70.6		***	

End

For GADARK LAB PVT. LTD.

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Sr. No.	Instrument Type	Calibrated On	Calibration Due Date
1	Stack Kit No. – Make – Politech, PEM-SMK-10, Sr. No. 2816	19/03/2021	18/03/2022



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### **TEST REPORT**

Doc.No: GLPL/QF/7.8/02

Test Report No.	GA/22/02/236		st Report Date	01/03/2022
Customer Name and Address	M/s. CIPLA LTD. D-22, MIDC INDUSTRI	I, TAL DAUND,	DIST PUNE	
Letter Ref / Date	F44;	Page No.	-	1 of 1
Sampling Done By	GLPĹ	Sample Received o	n 24/	02/2022
Sampling Plan	GLPL/QF/7.3/06	Analysis Period	25/02/2022	To 28/02/2022

### SAMPLING DETAILS - STACK EMISSION

Stack Attached to	D. G. Set No. 3 750 KVA [S-5]		
Stack Dimension [Mtr.]	0.2		
Stack Height [Mtr.] (from above the Roof)	6.0		
Type of Fuel	HSD		
Date of Sample collection	23/02/2022		
Time of Sampling [Hrs]	12.20		
Temperature of flue gas [°C]	138		
Average flue gas velocity [m/s]	8.9		
Average volume of flue gas discharged [Nm³/hr]	730		

#### **ANALYSIS REPORT:**

Parameters	Unit	Results	M.P.C.B. LIMITS	Sampling & Analysis Methods
TPM / SPM	mg/Nm³	36.8	150.0	IS 11255 (Part I) 1985
Sulphur Dioxide	mg/Nm³	107.3		
	ppm v/v	41.0		IS 11255 (Part II) 1985
	Kg/day	1.88	72.0	
Oxide of Nitrogen	mg/Nm³	30.4	Not Specified	IS 11255 (Part VII) 2005
CO	mg/m³	22.9	Not Specified	APHA-Edition II-134
CO <sub>2</sub>	mg/m³	82.8	Not Specified	APHA-Edition II-134
Combustion Efficiency	%	69.7		

End

For GADARK LAB PVT. LTD.

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3r. No.	Instrument Type	Calibrated On	Calibration Due Date
1	Stack Kit No Make - Polltech, PEM-SMK-10, Sr. No. 2816	19/03/2021	18/03/2022



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### **TEST REPORT**

Doc.No: GLPL/QF/7.8/02

Test Report No.	GA/CL/0300/22		est Report Date	01/03/2022
Customer Name and Address	M/s. CIPLA LTD. D-22, MIDC INDUSTRIAL AREA, KURKUMB TAL DAUND, DIST. – PUNE.		RKUMBH,	
Letter Ref / Date	(Market)	Page No.		1 of 1
Sampling Done By	GLPL	Sample Receive	ed on 24	1/02/2022
Sampling Plan	GLPL/QF/7.3/06	Analysis Peri	od 25	5/02/2022

### SAMPLING DETAILS - SCRUBBER EMISSION

Stack Attached to	Bulk Drug I - Scrubber No. 101 [S - 6]
Date of Sample collection	23/02/2022
Time of Sampling [Hrs]	14:10
Duration of Sampling [Min]	15
Ambient Temperature [°C]	32
Flow Rate [LPM]	2
Volume of flue gas sampled [Lit. at 25°C]	29.3

### **ANALYSIS REPORT:**

Parameters	Unit	Scrubber No. 101	M.P.C.B. LIMITS	Sampling & Analysis Methods
Acid Mist as HCl	mg/Nm³	8.5	35.0	By Morris B. Jacob
NOx	ppm	1.8	50.0	IS 11255 (Part VII) 2005

End

For GADARK LAB PVT. LTD.

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### **TEST REPORT**

Doc.No: GLPL/QF/7.8/02

Test Report No.	GA/CL/0301/22		est Report Date	01/03/2022
Customer Name and Address	M/s. CIPLA LTD. D-22, MIDC INDUSTRIAL AREA, KURKUMB TAL DAUND, DIST. – PUNE.		RKUMBH,	
Letter Ref / Date	Carron	Page No.		1 of 1
Sampling Done By	GLPL	Sample Receive	d on 2	4/02/2022
Sampling Plan	GLPL/QF/7.3/06	Analysis Peri	od 2	5/02/2022

### SAMPLING DETAILS - SCRUBBER EMISSION

Stack Attached to	Rulk Drug I - Scrubber No. 102 [S - 7]
Date of Sample collection	23/02/2022
Time of Sampling [Hrs]	14:40
Duration of Sampling [Min]	15
Ambient Temperature [°C]	32
Flow Rate [LPM]	2
Volume of flue gas sampled [Lit. at 25°C]	29.3

### **ANALYSIS REPORT:**

Parameters	Unit	Scrubber No. 102	M.P.C.B. LIMITS	Sampling & Analysis Methods
Acid Mist as HCl	mg/Nm³	11,8	35.0	By Morris B. Jacob
NOx	ppm	1.3	50.0	IS 11255 (Part VII) 2005

End

For GADARK LAB PVT. LTD.

(Kluti

AUTHORISED SIGNATORY [KAILAS V. CHITALKAR]

CHECKED BY

#### Note:

1. The results relate only to the samples tested.

2. Test Report shall not be reproduced except in full, without written approval of the laboratory.

3. Samples will be preserved for a period 15 days from the delivery of Test Report.

4. Test Results relate only to the conditions prevailing at the time of sampling.

Customer complaint register is available at laboratory.

6. Calibration details of the equipment's used in monitoring and / or analysis is back side of analysis report.



LAB.: H-54, Additional M.I.D.C. Kudal, Taluka - Kudal, District - Sindhudurg - 416 525. Tel.: (02362) 223519 • E-mail: info@gadark.in • Website: www.gadark.in

OFF.: 15, Hindustan Kohinoor Industrial Complex, L.B.S. Marg, Vikhroli (West), Mumbai - 83, Tel.: (022) 2577 7069 / 2577 7070 / 2085 0091 • +91 93213 12367

### **TEST REPORT**

Doc.No: GLPL/QF/7.8/02

Test Report No.	GA/CL/0302/22		est Report Date	01/03/2022
Customer Name and Address	M/s. CIPLA LTD. D-22, MIDC INDUS TAL DAUND, DIS	RKUMBH,		
Letter Ref / Date	=	Page No.		1 of 1
Sampling Done By	GLPL	Sample Receive	ed on 24	4/02/2022
Sampling Plan	GLPL/QF/7.3/06	Analysis Peri	od 2	5/02/2022

### SAMPLING DETAILS - SCRUBBER EMISSION

Stack Attached to	Bulk Drug II - Scrubber No. 206 [S - 8]	
Date of Sample collection	23/02/2022	
Time of Sampling [Hrs]	15:10	
Duration of Sampling [Min]	15	
Ambient Temperature [°C]	32	
Flow Rate [LPM]	2	
Volume of flue gas sampled [Lit. at 25°C]	29.3	

### **ANALYSIS REPORT:**

Parameters	Unit	Scrubber No. 206	M.P.C.B. LIMITS	Sampling & Analysis Methods
Acid Mist as HCI	mg/Nm³	13.5	35.0	By Morris B. Jacob
NOx	ppm	1.7	50.0	IS 11255 (Part VII) 2005

For GADARK LAB PVT. LTD.

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3. Samples will be preserved for a period 15 days from the delivery of Test Report.

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5. Customer complaint register is available at laboratory.

6. Calibration details of the equipment's used in monitoring and / or analysis is back side of analysis report.

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### **TEST REPORT**

Doc.No: GLPL/QF/7.8/02

Test Report No.	GA/CL/0303/22 Test		est Report Date	01/03/2022	
Customer Name and Address	M/s. CIPLA LTD. D-22, MIDC INDUSTRIAL AREA, KURKUMBH, TAL DAUND, DIST. – PUNE.				
Letter Ref / Date		Page No.		1 of 1	
Sampling Done By	GLPL	Sample Receive	d on 24	4/02/2022	
Sampling Plan	GLPL/QF/7.3/06	Analysis Peri	od 25	5/02/2022	

### SAMPLING DETAILS - SCRUBBER EMISSION

23/02/2022		
15:40		
15		
32		
2		
29.3		

### **ANALYSIS REPORT**:

Parameters	Unit	SBR-01	M.P.C.B. LIMITS	Sampling & Analysis Methods
Acid Mist as HCI	mg/Nm³	15.2	35.0	By Morris B. Jacob
NOx	ppm	1.5	50.0	IS 11255 (Part VII) 2005

End

For GADARK LAB PVT. LTD.

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- 4. Test Results relate only to the conditions prevailing at the time of sampling
- Customer complaint register is available at laboratory.
   Calibration details of the equipment's used in monitoring and / or analysis is back side of analysis report.

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#### INDUSTRIAL ANALYSTS & CONSULTANTS

LAB.: H-54, Additional M.I.D.C. Kudal, Taluka - Kudal, District - Sindhudurg - 416 525, Tel.: (02362) 223519 • E-mail: info@gadark.in • Website: www.gadark.in

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### **TEST REPORT**

Doc. No: GLPL/QF/7,8/01

Test Report No.	GW/O/22/0505 Report Date		28/02/2022	
Customer Name and Address	M/s. CIPLA LTD. UNIT NO 3, D – 22, MII KURKUMBH, TAL. – DA	DC INDUSTRIAL AREA, AUND, DIST. – PUNE.		
Letter Ref/Date	/			
Lab Reference No.	GW/O/22/0505	Page No.	1 of 1	
Sampling Plan	GLPL/QF/7.3/06	Sampling Method	APHA 1060	
Sampling Done By	GLPL On 23/02/2022	Sample Received on	24/02/2022	
Sample Collected by	GLPL	Analysis Period	24/02/2022 To 28/02/2022	
Sample Description	RO permeate Sample, 5 lit in plastic bottle			

### **ANALYSIS REPORTS:**

Parameters	Units	Test Result	Specification Range as per MPCB Limits	Methods
рН		7.54	5.5 To 9.0	APHA 4500 H <sup>+</sup>
COD	mg/ltr	20	250 Max.	APHA 5220 B
BOD 3 days 27°C	mg/ltr	4	30 Max.	IS 3025 (Part 44) : 1993
Total Suspended Solids at 105°C	mg/ltr	8	100 Max.	APHA 2540 D
Total Dissolved Solids at 180°C	mg/ltr	252	2100 Max.	APHA 2540 C
Oil & Grease	mg/ltr	< 0.1	10 Max.	APHA 5520 B
Chlorides	mg/ltr	58.48	600 Max.	APHA 4500 CI-
Sulphates	mg/ltr	7	1000 Max.	APHA 4500 SO <sub>4</sub> 2-E
Sulphides	mg/ltr	< 0.001	0.2 Max	APHA 4500 SF
Bio-assay Test (Survival of Fish after 96 hours in undiluted Treated Effluent)	%	98	90% survival of fish after 96 hours in 100% effluent as per The Environmental (Protection) Rules, 1986 (Schedule – VI)	IS 6582/2003

End

For GADARK LAB PVT. LTD.

AUTHORISED SIGNATORY [SANTOSH V. ZULPE]

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#### Note:

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- 4. Customer complaint register is available at laboratory.



### INDUSTRIAL ANALYSTS & CONSULTANTS

LAB<sub>2</sub>: H-54, Additional M.I.D.C. Kudal, Taluka - Kudal, District - Sindhudurg - 416 525. Tel.: (02362) 223519 • E-mail: info@gadark.in • Website: www.gadark.in

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### **TEST REPORT**

Doc. No: GLPL/QF/7.8/01

Test Report No.	GW/O/22/0506	Report Date	28/02/2022			
Customer Name and Address	M/s. CIPLA LTD. UNIT NO 3, D – 22, MIDC INDUSTRIAL AREA, KURKUMBH, TAL. – DAUND, DIST. – PUNE.					
Letter Ref/Date	Aud to					
Lab Reference No.	GW/O/22/0506	Page No.	1 of 1			
Sampling Plan	GLPL/QF/7.3/06	Sampling Method	APHA 1060			
Sampling Done By	GLPL On 23/02/2022	Sample Received on	24/02/2022			
Sample Collected by	GLPL	Analysis Period	24/02/2022 To 28/02/2022			
Sample Description	Equalisation Tank Water Sample, 1 lit in plastic bottle					

### **ANALYSIS REPORTS:**

Parameters	Units	Test Results	Methods
рН		7.36	APHA 4500 H <sup>+</sup>
Suspended Solids at 105°C	mg/ltr	128	APHA 2540 D
COD	mg/ltr	12026	APHA 5220 B
BOD 3 days 27°C	mg/ltr	3600	IS 3025 (Part 44) : 1993
Oil & Grease	mg/ltr	6	APHA 5520 B
Total Dissolved Solids at 180°C	mg/ltr	1798	APHA 2540 C
Chlorides	mg/ltr	404.55	APHA 4500 CI <sup>-</sup>
Sulphates	mg/ltr	12.75	APHA 4500 SO <sub>4</sub> <sup>2-</sup> E
Sulphide	mg/ltr	0.15	APHA 4500 SF
1		End	

For GADARK LAB PVT. LTD.

AUTHORISED SIGNATORY [SANTOSH V. ZULPE]

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## **TEST REPORT**

Doc. No: GLPL/QF/7.8/01

Test Report No.	GW/O/22/0507	Report Date	28/02/2022	
Customer Name and Address		IDC INDUSTRIAL ARI DAUND, DIST. – PUNE		
Letter Ref/Date	Ald reported			
Lab Reference No.	GW/O/22/0507	Page No.	1 of 1	
Sampling Plan	GLPL/QF/7.3/06	Sampling Method	APHA 1060	
Sampling Done By	GLPL On 23/02/2022	Sample Received on	24/02/2022	
Sample Collected by	GLPL	Analysis Period	24/02/2022 To 28/02/2022	
Sample Description Domestic Water Sample, 1 lit in plastic bottle.				

#### **ANALYSIS REPORTS:**

Parameters	Units	Test Result	Methods
рН	, manual	5.49	APHA 4500 H⁺
COD	mg/ltr	688	APHA 5220 B
BOD 3 days 27°C	mg/ltr	196	IS 3025 (Part 44) : 1993
Total Suspended Solids at 105°C	mg/ltr	172	APHA 2540 D

End\_

For GADARK LAB PVT. LTD.

AUTHORISED SIGNATORY [SANTOSH V. ZULPE] LOBOURY ATTAK

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#### **INDUSTRIAL ANALYSTS & CONSULTANTS**

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## **TEST REPORT**

Doc.No: GLPL/QF/7.8/06

Test Report No.	GS/22/0023	09/03/2022				
Customer Name and Address	M/s. CIPLA LTD. UNIT NO 3, D - 22, MIDC INDUSTRIAL AREA, KURKUMBH, TAL DAUND, DIST PUNE.					
Letter Ref/Date						
Lab Reference No.	GS/22/0023	Page No.	1 of 1			
Sampling Done By	GLPL On 23/02/2022   Sample Received on   24/02/2022					
Sample Collected by	GLPL Analysis Period 24/02/2022 To 09/03/2022					
Sample Description	ETP Sludge Sample, 1 kg plastic bag					

ANALYSIS REPORTS:

Parameters	Units	Test Results	CPCB Guidelines HAZwams/2009/2010	
1 - Physical Parameters		τ .	The state of the s	
Texture	man,	Solid	Not Specified	
Colour		Blackish	Not Specified	
Stability	***	Stable	Not Specified	
React With Water		No Reaction	Not Specified	
2- Chemical Parameters				
рН		5.85	> 4 To < 12	
LOD @ 105 °C	%	25.33	< 40	
LOI @ 550 °C on dry basis	%	10.5	< 20	
ASH @ 850 °C on dry basis	%	73.34	Not Specified	
Calorific Value	cal/gm	1010	< 2500	
3- Heavy Metal				
Class 'A'				
Cadmium	mg/kg	0.169	50	
Class 'B'				
Lead	mg/kg	< 0.001		
Chromium	mg/kg	17.161	E000	
Copper	mg/kg	29.274	5000	
Nickel	mg/kg	10.533		
Class 'C'				
Zinc	mg/kg	152.232	20000	
Iron	mg/kg	7527.259	20000	
		End		

For GADARK LAB PVT. LTD.

AUTHORISED SIGNATORY [SACHIN B. GAONKAR] CHECKED BA 4030307137455

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## MAHARASHTRA ENVIRO POWER LTD

ISD 9001:2900 FMS (4001: 2004 OHSAS 18001: 2007 Certified Company (Condition Hazardous Washi Trentment, Storage and Disposal Facility) The Composite Familiary Number (CNR) (URD 10550142005PLC 150780 Doc No.: SMS/MEPL/IMS/MET/PMC Issue/Rev. No.: 04/00 Rev. Date: 01.02.2017

## MAHARASHTRA ENVIRO POWER LTD

This is to certify that: M/S. CIPLA LTD.

Address: <u>UNIT III, D - 22</u>, <u>MIDC Kurkumbh, Tal.- Daund, Dist. - Pune</u> <u>413802</u> a Valid member of CHWTSDF (As per MOU with MIDC & MPCB), at Plot No. P-56, Ranjangaon MIDC, Taluka - Shirur, Pune - 412 220.

Membership No.: MEPL/CPM014

Membership Period: 21 September 2017 to 20 September 2022

For Maharashtra Enviro Power Ltd.

Authorized signatory

AMDC.
RANJANGAON.
REPLANTANGAON.
REP

Marketing Coordinator











### MAHARASHTRA POLLUTION CONTROL BOARD

Tel: 24010706/24010437

Fax: 24023516

Website: http://mpcb.gov.ln Email: cac-cell@mpcb.gov.ln



Kalpataru Point, 2nd and 4th floor, Opp. Cine Planet Cinema, Near Sion Circle, Sion (E), Mumbai-400022

RED/L.S.I (R58)

No:- Format1.0/CAC/UAN No.0000109542/CR - 2(0700 (039

To,
M/s Cipla Ltd.,
Plot No. D-22, MIDC Industrial Area, Kurkumbh,
Tal, Daund, Dist. Pune.

Your Service is Our Duty

Date: 19107/204

Sub:

Grant of renewal of Consent to Operate.

Ref:

- 1. Previous Consent to Operate accorded by the Board vide No. Format 1.0/BO/ CAC-Cell/ UAN No. 0000000345/ 4th CAC-10722 dtd. 30.11.2016.
- 2. Minutes of Consent Appraisal Committee meeting held on 21.05.2021 & 02.06.2021.

Your application No.MPCB-CONSENT-0000109542 Dated 26.02.2021

For: grant of Consent to Operate under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 6 of the Hazardous & Other Wastes (Management & Transboundary Movement) Rules 2016 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

- 1. The consent to renewal is granted for a period up to 30/04/2024
- The capital investment of the project is Rs.160.26 Crs. (As per C.A Certificate submitted by industry Previous C.I. Rs. 124.23 Crs + Increase in C.I. Rs. 36.03 Crs)
- 3. Consent is valid for the manufacture of:

Sr No	Product	Maximum Quantity	иом
Prod	ucts		
	Anti-Retroviral/An	ti-Viral	
1	Abacavir Sulphate	35	MT/A
2	Dolutegravir Sodium	31	MT/A
3	Tenofovir Disoproxil Fumarate	9	MT/A
4	Tenofovir Alafenamide Fumarate	0.1	MT/A
5	Emtricitabine	8.8	MT/A
6	Nevirapine / Nevirapine Hemihydrate	1.5	MT/A
7	Remdesivir -	0.5	MT/A
8	Zidovudine	0.5	MT/A
9	Oseltamivir Phósphate	20	MT/A
10	Valacyclovir Hydrochloride	0,2	MT/A

Cipia Ltd./CR/SAIL No. MPCB-CORSENT-0009199942 (06-07-2025 12:26:16 pm] /QMS.PO6\_F02/00

Page 1 of 1



Sr No	Product	Maximum Quantity	иом
11	Molnupiravir	1	MT/A
12	Bictegravir	0.1	MT/A
13	Lamivudine	15	MT/A
14	Baloxavir Marboxil	1	MT/A
15	Cabotegravir sodium	5	MT/A
	Anti Bacterial/Fung	al	
16	Terbinafine Hydrochloride	14	MT/A
	Anti-Androgen		
17	Danazol	0.05	MT/A
18	Cyproterone Acetate	0.7	MT/A
	Anti inflammatory	1	
19	Tafamidis	1	MT/A
20	Eluxadoline	0.1	MT/A
	Anti Inflammatory/ Hist	amine	
21	Fexofenadine Hydrochloride	0.1	MT/A
	Chelating Agent		
22	Sodium thiosulfate pentahydrate	0,5	MT/A
23	Deferasirox	0.5	MT/A
24	Edaravone	0.1	MT/A
25	Deferiprone	0.1	MT/A
	Anti-Depressant		
26	Escitalopram Oxalate	0.1	MT/A
27	Citalopram Hydrobromide	0.1	MT/A
	Anti-Neoplastic		
28	Estramustine Sodium Phosphate	0.04	MT/A
29	Ondansetron Base / HCL	0.5	MT/A
30	Exemestane	0.5	MT/A
	Anti-Dibetic		
31	Rosiglitazone Maleate	0.05	MT/A
32	Dapagliflozin	0.05	MT/A
33	Empagliflozin	0.05	MT/A
	Estrogenic		
34	Levonorgestrel	0.01	MT/A
	Bronchodilator		
35	Formoterol Furnarate /FC-V	0.5	MT/A
	Anti-Parkinson		
36	Pramipexole Dihydrochloride / PX-IV	0.25	MT/A
	Cardiac		
37	Carvedilol	1	MT/A

Cipin Ltd./CR/UAN No. MPCB-CONSENT-0000209942 (06-07-2023 LZ:26:56 pm) /QM5.PO6\_F02/0

Page 2 of 11



Sr No	Product	Maximum Quantity	иом
38	Trimetazidine	1	MT/A

Total production shall not increase 150 MT/A.

4. Conditions under Water (P&CP), 1974 Act for discharge of effluent:

Sr No	Description	Permitted (in CMD)	Standards to	Disposal Path
1,	Trade effluent	112	As per Schedule-I	Recycle 100% to achieve ZLD
2.	Domestic effluent	38	As per Schedule-I	Sent to ETP

5. Conditions under Air (P& CP) Act, 1981 for air emissions:

Sr No.	Stack No.	Description of stack / source	Number of Stack	Standards to be achieved
1	S-1	Thermopac (2 x 2 Kcal/hr - 1 Standby)	1	As per Schedule -II
2	5-2	Boiler (2 x 2 TPH - 1 Standby)	1	As per Schedule -II
3	S-3 to S-5	DG Sets (250, 500 & 750 KVA)	3	As per Schedule -II
4	S-6 to S-12	Process Vents (7 Nos.)	7	As per Schedule -II

6. Non-Hazardous Wastes:

Sr No	Type of Waste	Quantity	UoM	Treatment	Disposal
1	Plastic, Glass, Ferrous, Wooden & Metal Scrap.	132	MT/A	NA	Sale to Auth. Party/ Vendor

 Conditions under Hazardous & Other Wastes (M & T M) Rules 2016 for treatment and disposal of hazardous waste:

Sr No	Category No./ Type	Quantity	UoM	Treatment	Disposal
1	5.1 Used or spent oil	2.020	KL/A	Recycle	Sale to Auth. Party/ Recycler/ CHWTSDF
2	20.2 Spent solvents	3651.4	KL/A	Recycle/ Incineration	Sale to Auth. Party/ CHWTSDF
3	28.3 Spent carbon	10.6	MT/A	Incineration	CHWTSDF
4	28.5 Date-expired products	0.210	MT/A	Incineration	CHWTSDF
5	35.3 Chemical sludge from waste water treatment	42.1	MT/M	Landfill	CHWTSDF
6	37.1 Sludge from wet scrubbers	0.10	MT/A	Landfill after treatment	CHWTSDF
7	37.3 Concentration or evaporation residues	287.5	MT/Å	Landfill after treatment	CHWTSDF

Cipia Ltd./CI/UAN No. MPCS-CONSENT-0000109542 (06-07-2021 12:26:56 pm) /QHS.PO6\_F02/00

Page 3 of 11



Sr No	Category No./ Type	Quantity	UoM	Treatment	Disposal
8	28.6 Spent solvents	259.2	MT/A	Recycle/ Incineration	Sale to Auth. Party/ CHWTSDF
9	28.2 Spent catalyst	90	MT/A	Recycle/ Secured Landfill	Sale to Auth. Party/ CHWTSDF
10	33.1 Empty barrels /containers /liners contaminated with hazardous chemicals /wastes	1200	Nos./Y	Recycle	Sale to Auth. Party/ CHWTSDF
11	35.4 Oil and grease skimming	63	MT/A	Incineration	CHWTSDF

8. Conditions under E-Waste Management:

Sr No	Type of Waste	Quantity	UoM	Disposal Path
1	E- Waste	4.00	MT/A	Sale to Auth. E-waste Handler/ Recycler

- 9. The Board reserves the right to review, amend, suspend, revoke this consent and the same shall be binding on the industry.
- 10. This consent should not be construed as exemption from obtaining necessary NOC/ permission from any other Government authorities.
- Industry shall operate & maintain ETP and 100% recycle treated effluent for cooling andboiler water makeup to achieve ZLD.
- 12. Industry shall ensure OCEMS installation Including IP Camera and its connectivity to Board's Server as per CPCB guideline.
- 13. PP shall submit/ extend the existing Bank Guarantee of Rs. 25.0 Lakh towards operation & maintenance of pollution control systems and towards compliance of consent conditions.

For and on behalf of the Maharashtra Pollution Control Board.

(Ashok Shingare IAS), Member Secretary

#### Received Consent fee of -

s	r.No	Amount(Rs.)	Transaction/DR.No.	Date	Transaction Type
	1	1209560.00	MPCB-DR-4689	01/03/2021	RTGS

Balance fees of Rs. 1,73,000/- will be considered at the time of next renewal of Consent.

#### Copy to:

- 1. Regional Officer, MPCB, Pune and Sub-Regional Officer, MPCB, Pune I
- They are directed to ensure the compliance of the consent conditions.
- 2. Chief Accounts Officer, MPCB, Sion, Mumbai
- 3. CC-CAC Desk- for record & website updating purpose.

Cipia Ltd./CR/UAN No. MPCB-CONSENT-0000109542 (86-87-2023 12:26:56 pm) /QMS.PGA\_P02/90

Pegt 4 of 11



## SCHEDULE-I Terms & conditions for compliance of Water Pollution Control:

- A) As per your application, you have segregated trade effluent into weak stream & strong stream and provided Effluent Treatment Plant (ETP) comprising of:
  - i) Strong COD/TDS stream of 30 CMD Treatment system comprising of Primary (Collection tank, Neutralization tank), Multi effect evaporator with design capacity of 30 CMD followed by Sludge treatment (VTFD (10 CMD)). The MEE condensate is treated in weak stream ETP.
  - ii) Weak COD/TDS stream of 82 CMD Treatment system comprising of Primary (Collection tank, Neutralization tank), Secondary (Any other, Unaerobic tank, Aerobic tank, Clarifier, Tube settler,), Tertiary (Pressure sand filter, Activated carbon filter), Advance treatment (Ultra-filtration and Reverse Osmoisis (150 CMD).) with design capacity of 150 CMD.
  - B) The Applicant shall operate the effluent treatment plant (ETP) to treat the trade effluent and recycle the entire treated effluent into the process for various purposes such as for cooling, process & Scrubbing with metering system so as to achieve Zero Liquid Discharge. There shall be no discharge on land or outside factory premises.
  - C) The Industry shall ensure connectivity online monitoring system to the MPCB server including separate energy meter for pollution control system.
- 2. A) As per your application, 38 CMD domestic effluent is send to Effluent Treatment Plant for further treatment & disposal.
  - B] Industry shall comply prescribed standards & disposal path as prescribed at Sr. No. 18 of schedule 1.
- 3. The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification there of & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or an extension or addition thereto.
- 4. The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.
- 5. The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Act, 1974 and as amended, by installing water meters and other provisions as contained in the said act:

Sr. No.	Purpose for water consumed	Water consumption quantity (CMD)
1,	Industrial Cooling, spraying in mine pits or boiler feed	60.00
2.	Domestic purpose	40.00
3,	Processing whereby water gets polluted & pollutants are easily biodegradable	100.00
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	0.00

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Sr. No.	Purpose for water consumed	Water consumption quantity (CMD)
5.	Gardening	30

 The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance/ CREP guidelines.

## SCHEDULE-II Terms & conditions for compliance of Air Pollution Control:

 As per your application, you have provided the Air pollution control (APC) system and erected following stack (s) to observe the following fuel pattern:

Stack No	Source	APC System provided/pro posed	Stack Height(in mtr)	Type of Fuel	Sulphur Content(in %)	Pollutant	Standard
S-1	Thermopac (2 x 2 Kcal/hr - 1 Standby)	Stack	30.00	HSD 48. Kg/Hr	1	502	23 Kg/Day
S-2	Boller (2 x 2 TPH - 1 Standby)	Stack	33.00	FO 120 Kg/Hr	4.5	SO2	260 Kg/Day
S-3	DG Set (250 KVA)	Acoustic Enclosure/ Stack	4.00	HSD 50 Kg/Hr	1	502	24 Kg/Day
S-4	DG Set (500 KVA)	Acoustic Enclosure/ Stack	5.00	HSD 100 Kg/Hr	1	SO2	48 Kg/Day
S-5	DG Set (750 KVA)	Acoustic Enclosure/ Stack	6.00	HSD 150 Kg/Hr	1	502	72 Kg/Day
S-6	Process Vent-1 (BD-I)	Water Scrubber	3.00	-		HCI	35 Mg/Nm³
	Veni z (OD i)	Sciaosci				NOx	50 PPM
5-7	Process Vent-2 (BD-I)	Water Scrubber	6.00		*	HCI	35 Mg/Nm³
	vent-z (BD-1)	Scrubber				NOx	50 PPM
5-8	Process Vent-3 (BD-II)	Caustic Scrubber	6.00		. <del></del>	HCI	35 Mg/Nm³
	Vences (GD-II)	30 dope				NOx	50 PPM
S-9	Process Vent-4 (BD-II)	Caustic Scrubber	4.00		-	HCI	35 Mg/Nm³
	AGLICAL (DD-III)	Scrooper				NOx	50 PPM
S-10	Process Vent-5 (BD-III)	Water Scrubber	6.00			HC1	35 Mg/Nm³
	AEUG-3 (BO-III)	Scrubbet				NOx	50 PPM
S-11	Process Vent-6 (BD-IV)	Water Scrubber	- 4.00	_		HCI	35 Mg/Nm³
	ASHC-0 (DD-IA)	- SCI UDDEI	A-11 			NOx	50 PPM

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Stack No.	Source	APC System provided/pro posed	Stack Height(in mtr)	Type of Fuel	Sulphur Content(in %)	Pollutant	Standard
S-12	Process Vent-7	Water Scrubber	9.00			HCI	35 Mg/Nm³
	(8D-IV)	Scrubber				NOx	50 PPM

- The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance / CREP guidelines.
- The Applicant shall obtain necessary prior permission for providing additional control
  equipment with necessary specifications and operation thereof or alteration or
  replacement/alteration well before its life come to an end or erection of new pollution
  control equipment.
- 4. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).
- 5. Solvent Management shall be carried out as follows:
  - a. Reactors shall be connected to Water / Chilled Water / Brine Condenser system.
  - Reactors and solvent handling pumps shall have mechanical seals to prevent the leakages.
  - c. The condensers shall be provided with adequate Heat transfer area (HTA) and residence time so as to achieve more than 97% overall recovery
  - d. Solvents shall be stored in a separate space specified with all safety measures.
  - e. Proper earthing shall be provided in all the equipment's, wherever solvent handling is done.
  - Entire plant shall be flame proof. The solvent storage tanks shall be provided with breather valve to prevent losses.
  - g. All the solvent storage tanks shall be connected with vent condensers with Water / chilled water / Brine circulation.
  - h. Fugitive emissions shall be controlled at 99.95% with effective chillers.
  - i. Solvent transfer shall be through pump,
  - J. Metering and control of quantities of active ingredients to minimize wastes.
  - k. Use of automatic filling to minimize spillage.
  - I. Use of close feed system into batch reactors.
  - m. Venting equipment through vapour recovery system.



## SCHEDULE-III Details of Bank Guarantees:

Sr. No	Consent (C2E/ C2O /C2R)	Amt of BG Imposed	Submission Period	Purpose of BG	Compliance Period	Validity Date
Trail Control of the	CZR	2500000	Within 15 days	Towards O&M of pollution control systems and towards compliance of the Consent conditions	30.04.2024	31.08.2024

#### **BG Forfeiture History**

Srno.	Consent (C2E/C2O/C2R)	Amount of BG Imposed	Submission Period	Purpose of BG	Amount of BG Forfeiture	Reason of BG Forfeiture
			NA			

#### **BG Return details**

Srno. Consent (C2E/C2O/C2R)	BG imposed Purpose of BG	Amount of BG Returned
	NA	

## SCHEDULE-IV General Conditions:

- Consumers or bulk consumers of electrical and electronic equipment listed in Schedule
  I shall ensure that e-waste generated by them is channelised through collection centre
  or dealer of authorised producer or dismantler or recycler or through the designated
  take back service provider of the producer to authorised dismantler or recycler
- 2. Bulk consumers of electrical and electronic equipment listed in Schedule I shall maintain records of e-waste generated by them in Form-2 and make such records available for scrutiny by the concerned State Pollution Control Board
- Consumers or bulk consumers of electrical and electronic equipment listed in Schedule
  I shall ensure that such end-of-life electrical and electronic equipment are not admixed
  with e-waste containing radioactive material as covered under the provisions of the
  Atomic Energy Act, 1962 (33 of 1962) and rules made there under;
- 4. Bulk consumers of electrical and electronic equipment listed in Schedule I shall file annual returns in Form-3, to the concerned State Pollution Control Board on or before the 30th day of June following the financial year to which that return relates. In case of the bulk consumer with multiple offices in a State, one annual return combining information from all the offices shall be filed to the concerned State Pollution Control Board on or before the 30th day of June following the financial year to which that return relates.
- The Energy source for lighting purpose shall preferably be LED based
- The PP shall harvest rainwater from roof tops of the buildings and storm water drains to recharge the ground water and utilize the same for different industrial applications within the plant
- 7. Conditions for D.G. Set
  - a) Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.



- b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
- c) Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper sitting and control measures.
- d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
- e) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use.
- f) D.G. Set shall be operated only in case of power failure.
- g) The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
- h) The applicant shall comply with the notification of MoEFCC, India on Environment (Protection) second Amendment Rules vide GSR 371(E) dated 17.05.2002 and its amendments regarding noise limit for generator sets run with diesel.
- 8. The applicant shall maintain good housekeeping.
- The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed
  of scientifically so as not to cause any nuisance / pollution. The applicant shall take
  necessary permissions from civic authorities for disposal of solid waste.
- 10. The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
- The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
- The industry shall submit quarterly statement in respect of industries obligation towards
  consent and pollution control compliance's duly supported with documentary evidences
  (format can downloaded from MPCB official site).
- The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
- The Industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification No. B-29016/20/90/PCI-L dated. 18.11.2009 as amended.
- 15. The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or an extension or addition thereto.
- 16. The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.
- 17. The PP shall provide personal protection equipment as per norms of Factory Act
- 18. Industry should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly.



- 19. Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of fallure of pollution control equipments, the production process connected to it shall be stopped.
- 20. The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
- 21. The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the Hazardous and Other Wastes (M & TM) Rules 2016, which can be recycled /processed /reused /recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc. should go for that purpose, in order to reduce load on incineration and landfill site/environment.
- 22. An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- 23. Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act, 1981 and Environmental Protection Act, 1986 and industry specific standard under EP Rules 1986 which are available on MPCB website (www.mpcb.gov.in).
- 24. Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
- 25. Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- 26. The industry should not cause any nuisance in surrounding area.
- 27. The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
- 28. The industry shall create the Environmental Cell by appointing an Environmental Engineer, Chemist and Agriculture expert for looking after day to day activities related to Environment and irrigation field where treated effluent is used for irrigation.
- 29. The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- 30. The industry should comply with the Hazardous and Other Wastes (M & TM) Rules, 2016 and submit the Annual Returns as per Rule 6(5) & 20(2) of Hazardous and Other Wastes (M & TM) Rules, 2016 for the preceding year April to March in Form-IV by 30th June of every year.
- 31. The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.



- 32. The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a yearly statement by 30th September every year on available open plot area, number of trees surviving as on 31st March of the year and number of trees planted by September end.
- 33. The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions.
- 34. The firm shall submit to this office, the 30th day of September every year, the Environment Statement Report for the financial year ending 31st March in the prescribed FORM-V as per the provisions of Rule 14 of the Environment (Protection) (second Amendment) Rules, 1992.
- 35. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement/alteration well before its life come to an end or erection of new pollution control equipment.
- 36. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).
- 37. The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.

For and on behalf of the Maharashtra Pollution Control Board.

(Ashok Shingare IAS), Member Secretary

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#### **INDUSTRIAL ANALYSTS & CONSULTANTS**

LAB.: H-54, Additional M.I.D.C. Kudal, Taluka - Kudal, District - Sindhudurg - 416 525. Tel.: (02362) 223519 • E-mail: info@gadark.in • Website: www.gadark.in

OFF.: 15, Hindustan Kohinoor Industrial Complex, L.B.S. Marg, Vikhroli (West), Mumbai - 83, Tel.: (022) 2577 7069 / 2577 7070 / 2085 0091 • +91 93213 12367

## TEST REPORT

Doc.No: GLPL/QF/7.8/06

Test Report No.	GA/22/02/239 Test Report Date 01/03			
Customer Name and	M/s. CIPLA LTD.			
Address.	D-22, MIDC INDUSTRIAL AR TAL DAUND, DIST PUNE			
Letter Ref / Date			1 of 1	

### NOISE LEVEL MEASUREMENT :

Date of Measurement	23/02/2022
Location	Near Main Gate
Test Method	GLPL/SOP/AA/17:2014

Time (Hrs.)	Noise Level dB(A)	Time (Hrs.)	Noise Level dB(A)
06:00	63.2	22:00	55.8
07:00	62.5	23:00	53.9
08:00	63.1	00:00	55.2
09:00	61.7	01:00	56.0
10:00	60.0	02:00	55.8
11:00	53.8	03:00	56.7
12:00	56.2	04:00	58.1
13:00	53.9	05:00	58.6
14:00	56.6	06:00	64.0
15:00	58.1		
16:00	61.2		
17:00	60.5		
18:00	56.7		
19:00	57.9		
20:00	56.3		
21:00	59.1		
22:00	55.8		
Day Time Leq	59.6	Night Time Leq	58.3
M.P.C.B. LIMIT	75.0	M.P.C.B. LIMIT	70.0

End

For GADARK LAB PVT. LTD.

Rleite

**AUTHORISED SIGNATORY** [KAILAS V. CHITALKAR]

CHECKED BY

#### Note:

1. The results relate only to the samples tested.
2. Test Report shall not be reproduced except in full, wilthout written approval of the laboratory.

Test Results relate only to the conditions prevailing at the time of sampling.
 Customer complaint register is available at leboratory.
 Calibration details of the equipment's used in monitoring and / or analysis is back side of analysis report.

## CALIBRATION DETAILS OF EQUIPMENT USED FOR SAMPLING

Sr.	Instrument Type	Calibrated	Calibration Due
No.		On	Date
1	Sound Level Meter Sr. No. 297 / 02 /20, ACD Model – S- 4000 '	04/06/2021	03/06/2022



### **INDUSTRIAL ANALYSTS & CONSULTANTS**

LAB.: H-54, Additional M.I.D.C. Kudal, Taluka - Kudal, District - Sindhudurg - 416 525. Tel.: (02362) 223519 • E-mail: info@gadark.in • Website: www.gadark.in

OFF.: 15, Hindustan Kohinoor Industrial Complex, L.B.S. Marg, Vikhroli (West), Mumbai - 83, Tel.: (022) 2577 7069 / 2577 7070 / 2085 0091 • +91 93213 12367

## **TEST REPORT**

Doc.No: GLPL/QF/7.8/06

Test Report No.	GA/22/02/240	01/03/2022	
Customer Name and Address.	M/s. CIPLA LTD. D-22, MIDC INDUSTRIAL AR TAL DAUND, DIST PUNE		
		6	4 -54
Letter Ref / Date		Page No.	1 of 1

#### NOISE LEVEL MEASUREMENT :

Date of Measurement	23/02/2022	
Location	Between BD III & D.P Store Area	
Test Method	GLPL/SOP/AA/17:2014	

Time (Hrs.)	Noise Level dB(A)	Time (Hrs.)	Noise Level dB(A)
06:10	60.1	22:10	53.4
07:10	59.3	23:10	56.7
08:10	56.9	00:10	55.3
09:10	54.7	01:10	57.8
10:10	57.5	02:10	54.6
11:10	58.4	03:10	58.0
12:10	56.2	04:10	56.9
13:10	58.7	05:10	59.2
14:10	59.6		
15:10	57.3		
16:10	55.2		l l
17:10	57.1		
18:10	58.9		
19:10	54.4		
20:10	55.6		
21:10	52.7		
Day Time Leq	57.2	Night Time Leq	56.8
M.P.C.B. LIMIT	75.0	M.P.C.B. LIMIT	70.0

End

For GADARK LAB PVT. LTD.

Rleite

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Customer complaint register is available at laboratory.
 Calibration details of the equipment's used in monitoring and / or analysis is back side of analysis report.

## IN DETAILS OF EQUIPMENT USED FOR SAMPLING

trument Type	Calibrated On	Calibration Due Date
r Sr. No. 297 / 02 /20, 000	04/06/2021	03/06/2022



#### **INDUSTRIAL ANALYSTS & CONSULTANTS**

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OFF.: 15, Hindustan Kohinoor Industrial Complex, L.B.S. Marg, Vikhroli (West), Mumbai - 83. Tel.: (022) 2577 7069 / 2577 7070 / 2085 0091 • +91 93213 12367

## **TEST REPORT**

Doc.No: GLPL/QF/7.8/06

Test Report No.	GA/22/02/241 Test Report Date		01/03/2022
Customer Name and Address.	M/s. CIPLA LTD. D-22, MIDC INDUSTRIAL AR	EA, KURKUMBH,	
	TAL DAUND, DIST PUNE		
Letter Ref / Date	TAL DAUND, DIST PUNE	Page No.	1 of 1

### NOISE LEVEL MEASUREMENT :

Date of Measurement	23/02/2022
Location	Near Utility & ETP Area
Test Method	GLPL/SOP/AA/17:2014

Time (Hrs.)	Noise Level dB(A)	Time (Hrs.)	Noise Level dB(A)
06:45	63.3	22:45	58.4
07:45	61.6	23:45	55.7
08:45	60.8	00:45	54.9
09:45	64.2	01:45	56.2
10:45	61.5	02:45	57.1
11:45	63.4	03:45	59.5
12:45	60.9	04:45	60.8
13:45	64.1	05:45	62.3
14:45	57.5		
15:45	58.7		
16:45	56.8		
17:45	58.3		
18:45	57.1		
19:45	58.0		
20:45	51.2		
21:45	55.9		
Day Time Leq	60.5	Night Time Leq	58.8
I.P.C.B. LIMIT	75.0	M.P.C.B. LIMIT	70.0

End

For GADARK LAB PVT. LTD.

Reiter

**AUTHORISED SIGNATORY** [KAILAS V. CHITALKAR]

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 Calibration details of the equipment's used in monitoring and / or analysis is back side of analysis report.

## DETAILS OF EQUIPMENT USED FOR SAMPLING

ıment Type	Calibrated On	Calibration Due Date
ir. No. 207 / 02 /20, 0	04/06/2021	03/06/2022



### **INDUSTRIAL ANALYSTS & CONSULTANTS**

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## **TEST REPORT**

Doc.No: GLPL/QF/7.8/06

Test Report No.	GA/22/02/242 Test Report Date 01/03/20				
Customer Name and Address.	M/s. CIPLA LTD. D-22, MIDC INDUSTRIAL AR				
	TAL DAUND, DIST PUNE				
Letter Ref / Date	TAL DAUND, DIST PUNE	Page No.	1 of 1		

#### NOISE LEVEL MEASUREMENT :

Date of Measurement	23/02/2022
Location	Near D. G. Set Area
Test Method	GLPL/SOP/AA/17:2014

Time (Hrs.)	Noise Level dB(A)	Time (Hrs.)	Noise Level dB(A
06:25	58.4	22:25	56.7
07:25	57.8	23:25	54.5
08:25	59.6	00:25	55.3
09:25	56.3	01:25	54.2
10:25	58.1	02:25	53.8
11:25	57.5	03:25	54.6
12:25	56.2	04:25	55.8
13:25	59.0	05:25	57.9
14:25	58.6		
15:25	55.8		
16:25	54.3		
17:25	57.4		
18:25	56.8		
19:25	54.9		1
20:25	57.1		
21:25	53.5		
Day Time Leq	57.0	Night Time Leq	55.6
M.P.C.B. LIMIT	75.0	M.P.C.B. LIMIT	70.0

End

For GADARK LAB PVT. LTD.

Rleiter

**AUTHORISED SIGNATORY** [KAILAS V. CHITALKAR]

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 Test Results relate only to the conditions prevailing at the time of sampling.
 Customer complaint register is available at laboratory.

5. Calibration details of the equipment's used in monitoring and / or analysis is back side of analysis report.

## CALIBRATION DETAILS OF EQUIPMENT USED FOR SAMPLING

Sr.	Instrument Type	Calibrated	Calibration Due
No.		On	Date
1	Sound Level Meter Sr. No. 297 / 02 /20, ACD Model – S- 4000	04/06/2021	03/06/2022



### INDUSTRIAL ANALYSTS & CONSULTANTS

LAB.: H-54, Additional M.I.D.C. Kudal, Taluka - Kudal, District - Sindhudurg - 416 525. Tela: (02362) 223519 • E-mail: info@gadark.in • Website: www.gadark.in

OFF.: 15, Hindustan Kohinoor Industrial Complex, L.B.S. Marg, Vikhroli (West), Mumbai - 83. Tel.: (022) 2577 7069 / 2577 7070 / 2085 0091 • +91 93213 12367

## TEST REPORT

Doc.No: GLPL/QF/7.8/05

Test Report No.	GA/22/02/243 Test Report Date 01/			
Customer Name and Address	M/s. CIPLA LTD. D-22, MIDC INDUSTRIAL TAL DAUND, DIST P			
Letter Ref / Date		Page No.	1 of 1	

#### NOISE LEVEL MEASUREMENT :-

Date of Measurement	23/02/2022
Time of Measurement (Hrs.)	ነ 11:45
Test Method	GLPL/SOP/AA/17:2014

#### NEAR D. G. SET NO. 1 (250 KVA) [S-5] -

	Sampling Location	Noise Level Measurement in dB(A)		
Sr. No.	0.5 Meter Away	Acoustic Door Open	Acoustic Door Closed	Insertion Loss
	from D.G. Set	(X)	(Y)	(X – Y)
1,	East	99.8	73.9	25.9
2,	West	98.7	73.2	25.5
3.	South	98.6	72.8	25.8
4,,	North	97.0	71.3	25.7
			MPCB Limit (X - Y)	> 25.0

End

For GADARK LAB PVT. LTD.

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**AUTHORISED SIGNATORY** [KAILAS V. CHITALKAR]

CHECKED BY

1. The results relate only to the samples tested.

Test Report shall not be reproduced except in full, without written approval of the laboratory.
 Test Results relate only to the conditions prevailing at the time of sampling.

4. Customer complaint register is available at laboratory.

5. Callbration details of the equipment's used in monitoring and / or analysis is back side of analysis report.

## CALIBRATION DETAILS OF EQUIPMENT USED FOR SAMPLING

Sr.	Instrument Type	Calibrated	Calibration Due
No.		On	Date
1	Sound Level Meter Sr. No. 297 / 02 /20, ACD Model S- 4000	04/06/2021	03/06/2022



## INDUSTRIAL ANALYSTS & CONSULTANTS

LAB .: H-54, Additional M.I.D.C. Kudal, Taluka - Kudal, District - Sindhudurg - 416 525. Tel.: (02362) 223519 • E-mail: info@gadark.in • Website: www.gadark.in

OFF.: 15, Hindustan Kohinoor Industrial Complex, L.B.S. Marg, Vikhroli (West), Mumbai - 83, Tel.: (022) 2577 7069 / 2577 7070 / 2085 0091 • +91 93213 12367

## **TEST REPORT**

Doc.No: GLPL/QF/7.8/05

Test Report No.	GA/22/02/244 Test Report Date 01/			
Customer Name and Address	M/s. CIPLA LTD. D-22, MIDC INDUSTRIAL TAL DAUND, DIST P			
Letter Ref / Date	** br 10	Page No.	1 of 1	

### NOISE LEVEL MEASUREMENT :-

Test Method	GLPL/SOP/AA/17:2014
Time of Measurement (Hrs.)	12:00
Date of Measurement	23/02/2022

### NEAR D. G. SET NO. 2 (500 KVA) [S-4] :-

Sr.	Sampling Location	Noise Le	A)	
or. No.	0.5 Meter Away	Acoustic Door Open	Acoustic Door Closed	Insertion Loss (X – Y)
	from D.G. Set	(X)	(Y)	
1,	East	100.3	74.5	25.8
2,	West	98.5	72.9	25.6
3.	South	99.7	74.0	25.7
4.	North	98.8	73.2	25.6
			MPCB Limit (X - Y)	> 25.0

End

For GADARK LAB PVT. LTD.

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## CALIBRATION DETAILS OF EQUIPMENT USED FOR SAMPLING

Sr.	Instrument Type	Calibrated	Calibration Due
No.		On	Date
1	Sound Level Meter Sr. No. 297 / 02 /20, ACD Model – S- 4000	04/06/2021	03/06/2022



### **INDUSTRIAL ANALYSTS & CONSULTANTS**

LAB.: H-54, Additional M.I.D.C. Kudal, Taluka - Kudal, District - Sindhudurg - 416 525 Tel.: (02362) 223519 • E-mail: info@gadark.in • Website: www.gadark.in

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## **TEST REPORT**

Doc.No: GLPL/QF/7.8/05

Test Report No.	GA/22/02/245 Test Report Date 01/0			
Customer Name and Address	M/s. CIPLA LTD. D-22, MIDC INDUSTRIAL TAL DAUND, DIST P			
Letter Ref / Date	/	Page No.	1 of 1	
Sampling Plan	GLPL/QF/7.3/06	Measurement Done By	GLPL	

### NOISE LEVEL MEASUREMENT :-

Test Method	GLPL/SOP/AA/17:2014
Time of Measurement (Hrs.)	12:20
Date of Measurement	23/02/2022

### NEAR D. G. SET NO. 2 (750 KVA) [S-6] :-

•	Sampling Location	Noise Level Measurement in dB(A)		A)
Sr. No.	0.5 Meter Away	Meter Away	Acoustic Door Closed	Insertion Loss (X – Y)
	from D.G. Set	(X)	(Y)	
1/2	East	98.6	73.0	25.6
2.	West	99.6	73.8	25.8
3.	South	97.9	72.3	25.6
4.	North	98.0	72.1	25.9
			MPCB LImit (X – Y)	> 25.0

End

For GADARK LAB PVT, LTD.

**AUTHORISED SIGNATORY** [KAILAS V. CHITALKAR]

CHECKED BY

#### Note:

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 Test Report shall not be reproduced except in full, without written approval of the laboratory.

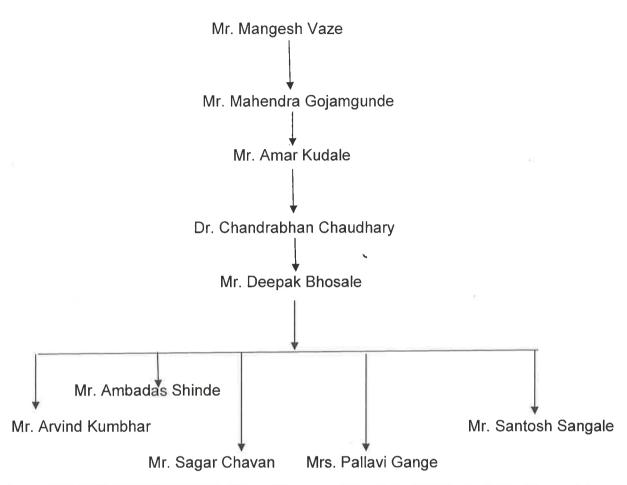
3. Test Results relate only to the conditions prevailing at the time of sampling.

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## CALIBRATION DETAILS OF EQUIPMENT USED FOR SAMPLING

Sr.	Instrument Type	Calibrated	Calibration Due
No.		On	Date
1	Sound Level Meter Sr. No, 297 / 02 /20, ACD Model - S- 4000	04/06/2021	03/06/2022

## **ENVIRONMENT MANAGEMENT CELL**



Sr. No.	Name	Responsibility	
1	Mr. Arvind Kumbhar	Documentation in ETP, Lab, O & M of ETP, Water Management.	
2	Mr. Ambadas Shinde	AAQM & stack monitoring. Waste audit.	
3	Mr. Santosh Sangale	Hazardous waste management, green belt maintenance.	
4	Mr. Sagar Chavan	MEE VTFD, RO, ETP, Decanter operation, Waste management.	
5	Mrs. Pallavi Gange	Lab Analysis, ETP Operation, Documentation of ETP	

Annexure-X [65]

## Financial details:

a) Capital cost of the project : Rs. 160.26 Crores

b) Cost for Environmental protection measures (Lakhs)

Sr. No.	Environmental protection measures	Recurring Cost per annum Lakhs	Capital cost Lakhs
1	Air pollution control	10	43
2	Water pollution control	180	400
3	Noise pollution control	01	16
4	Environmental Monitoring and Management	05	02
5	Reclamation borrow / mined area	2	<b>E</b>
6	Occupational Health	02	01
7	Green belt	03	02
8	MEE+VTFD	30	186
Total		231	650

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