

Ref. No-CIPLA/EHS-ENV/KKB-II/19/2021

29.11.2021

Deputy Director General of Forests (Central), West Central Zone, Regional Office, New Secretariate Building, Opp. VCA Ground, Civil Lines, Nagpur-440 001.

Subject: Half Yearly Environment Clearance Compliance Report

Ref. No: Environment clearance No. J-11011/368/2006-IAII (I) dated 31st July 2007.

Respected Sir,

With reference to above subject, we are hereby submitting the six-monthly Environment clearance compliance report for the period of June-2021 to Nov-2021

- 1. Point wise compliance to clearance No. J-11011/368/2006-IAII (I) dated 31-07-2007 as Annexure -1.
- 2. Data sheet attached as Annexure-2

This is for your information.

Kindly acknowledge the receipt of the same.

Thanking You,

Your's faithfully,

For Cipla Ltd.

Authorized Signatory

Encl: As Above.

Cipla Ltd.

Compliance of Specific Conditions by MOEF NO. J-11011/368/2006-IAII (I) Dated -31/07/2007

C	NO. J-11011/368/2006-IAII (I) Dated -31/07/2007					
Sr. No.	CONDITION	COMPLIANCE				
1	Benzene shall not be used as solvent. Use of toxic solvents like Methylene chloride (M.C) etc. shall be minimized to the extent possible	We do not use Benzene as solvent, we recover the solvent wherever possible; two stage condensers have been provided for recovery on the reactors. It will be always our efforts to reduce the consumption of solvents like Methylene Chloride.				
2	Regular monitoring of all relevant parameters including HBr, HCl, NH3, VOC, CO, and HCs at various probable location in the ambient air, work zone and final vents shall be carried out and result submitted to the ministry	We are conducting monitoring through third party. (By MoEF Approved Lab) and reports are attached as Annexure I				
3	Fugitive emission of all relevant parameter in work zone area, product and raw material storage area and ambient air shall be carried out as per CPCB Guideline. The emission shall conform to the limits imposed by the SPCB/CPCB.	We are conducting monitoring through third party. (By MoEF Approved Lab) Ref. Annexure I				
4	The unit shall explore the possibility of sending the high calorific spent residue to the cement plant	Possibility explored and disposal as per CTO (Consent to Operate) Condition.				
5	Natural gas shall be used as fuel in the steam boiler and incinerator.	Natural gas will be used for boiler when available in (KKB site) Kurkumbh MIDC area. We are not use Incinerator.				
6	The bulk materials shall be stored in separate solvent tank farms and in MS/SS tanks.	Under ground storage area is developed as per CCOE norms.				
7	The gaseous emissions (SO2, NOX, VOC, HC, HBR, NH3, CO and HCL) along with SPM, RSPM forms various process units shall conform to the standards prescribed by the concerned authorities from time to time. At no time, the emission levels shall go beyond the stipulated standards. In the event of failure of pollution control systems adopted by the unit, the respective unit shall not be restarted until the control measures are rectified to achieve the desired efficiency.	We are conducting monitoring through third party. (By MoEF Approved Lab) attached as Annexure II				
19.	Regular monitoring of all relevant parameters in the ambient air shall be carried out. The location of AAQ monitoring stations shall be set up in consultation with the SPCB and at least one station shall be put in the downwind direction as well as where maximum ground level concentration is anticipated.	We are Starting consultation as per MPCB and through third party. (By MoEF Approved Lab) and reports are Ref. Annexure I				

9	and DG sets stack will be of h+ 7.5 M height.	Boiler stack height is 30 mtr. and D G sets stack height is 30 mtr. Analysis reports are Ref. Annexure II
10	Dedicated scrubber and stacks of appropriate height as per the CPCB guidelines shall be provided to control the emission form various vents. The scrubber water shall be sent to ETP for further treatment.	Dedicated scrubbers are provided and connected to process vents. Scrubber water tank drain is connected to ETP. Ref Annexure II
11	The solvent recovery shall be further up to 98%. Closed handling systems for chemicals and solvents shall be provided. Magnetic seals shall be provided for pumps/agitators for reactor for reduction of fugitive emissions. Chilled brine-based condensers shall be used to prevent VOC emissions. Solvent trap shall be installed wherever necessary.	Closed system for solvent
12	All venting equipment shall have vapor recovery system. All the pump and other equipment's where there is a likelihood of HC leakages shall be provided with the Leak Detection and Repair (LDAR) system and LEL indicators and Hydrocarbon's detectors. Provision for immediate isolation of such equipment, in case of leakage shall also be made. The company shall provide a well-defined LDAR programme for quantification and control of fugitive emission. The detectors sensitivity will be in ppm levels.	We have provided the HC detector & Fire Alarm system for emergency communication
13	The entire storage tank will be under negative pressure to avoid any leakages. Breathers, N2 blanketing, and condensers will be provided for all the storage tanks.	Breathers and Flame arresters are provided for all storage tanks.
14	Spent solvents shall be recovered as far as possible and recovery shall not be less than 98 %. Solvent vapors emitted during purification process from purification tanks, as fugitive emission shall be reduced as far as possible. All venting equipment shall have vapor recovery system.	This is being followed Vent condensers with chilled water /brine provided for the reactors
15	Industry shall switch over to aqueous based coating film in place of use of Methylene Chloride in coating operation and to non-halogenated solvents in place of halogenated solvents in a phased manner.	We are currently bulk drug manufacturer & we do not carry out any coating activity by using Methylene Chloride. This condition is Not Applicable to our activity.
16	No ground water shall be used for project.	Water supplied by MIDC is used.

1 1	17	The officert result is	
1	The effluent generation shall not be exceeded 355 m3/day. The wastewater generated from plant will be segregated. The low COD low TDS stream will be treated through Primary treatment followed by anaerobic lagoon and activated sludge followed by tertiary treatment as sand and activated charcoal filters followed by Reverse osmosis. The high TDS and low COD stream will be taken to liquid cum solid waste MEE system and high organic (high COD) stream will be incinerated. The treated effluent shall be recycled for use.		not exceed 355 m3/day. Segregation of effluent streams is done at source of generation and the treated water used for utility. We are implementing this project in two phases of effluent 150 m3/day each. ETP Details attached as Annexure III
		About 250 MT/y. of Plastic, Glass, Ferrous and other scraps will generate from the project which will be sold off. Used / spent oil, spent solvent spent catalyst / spent carbon, Date expired, discarded and off-specification drugs /medicines, spent mother liquor. spent organic solvent, discarded containers / barrels / liners / used for hazardous wastes / chemicals, chemical sludge, oil and grease skimming residue form ETP, sludge from wet scrubbers, Ash from incineration of hazardous waste and flue gas cleaning residues will be the hazardous waste generated from the project. These shall be either incinerated or sold out to authorized reprocesses	other scraps, discarded containers / barrels / liners has sent to authorized
19		The unit shall install own incinerator for incineration of Hazardous waste or send to MEPL CHWTSDF Pune. The incinerator shall meet the CPCB standard and guidelines Emission from the incinerator shall be with in the prescribed norms for the incinerators. Monitoring protocol as prescribed in these standards shall be followed.	Membership certificate of MEPL enclosed as Annexure IV
20	t	5.5 hector of the area shall be developed as green belt as per the CPCB guidelines.	Total Green belt area developed 5.84 Hectares as per CPCB guidelines, enclosed as Annexure V
21	eirEac	The project authorities shall earmark separate funds of Rs 1.00 Crores for Environment Control and adequate funds every year as O&M cost of pollution control system and to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government long with the implementation schedule for all the onditions stipulated herein. The funds so rovided shall not be diverted for any other purpose	Set-up full-fledged ETP (Effluent treatment plant, ZLD), Cost details enclosed as Annexure VI

Compliance of general conditions by MOEF

Sr.	CONDITION	
No		COMPLIANCE
1	The project authorities shall strictly adhere to the stipulations made by the State Pollution Control Board.	Being followed
2	No further expansion or modification in the plant shall be carried out without prior approval of the Ministry of Environment and Forests. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry to assess the adequacy of condition imposed and to add additional environmental protection measures required. If any.	Being followed
3	At no time, the emission shall exceed the prescribed limits. In the event of failure of any pollution control system adopted by the unit, the unit shall be immediately put out of operation and shall not be restarted until the desired efficiency has been achieved.	Being followed
4	The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencer, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under Environment (protection) Act, 1986 Rules 1989 viz. 75 d B A (daytime) and 70 d B A (nighttime).	Being followed. We have provided acoustic hood for Air blower & Diesel Generator sets. Annexure VII
5.	The project authorities shall strictly comply with the provisions made in Manufacture, Storage, and Import of Hazardous Chemicals Rules, 1989 as amended in 2000 for handling of hazardous chemicals. Necessary Approvals from Chief Controller of Explosives must be obtained before commissioning of the expansion project. Requisite On-site and Off-site Disaster Management Plans will be prepared and implemented. Regular mock drills shall be carried out for both On-site and Off-Site plans. Safer modes of transportation of Hazardous Chemicals than the transportation by road shall be explored with time. Transportation of Hazardous Chemicals shall be as per the rules under the MVA, 1989.	Being followed
6	The company shall undertake following Waste Minimization measures. Metering and control of quantities of active ingredient to minimize the waste.	Raw materials are dispensed as per batch size
	Reuse of byproducts from the processes as raw materials or as raw material substitutes in other	Wherever possible we are doing.
	processes.	We have installed DCS for

	Use of automated filling to minimize the spillage.	transfer of solvents
	Use of "Close Feed" system in batch reactors.	We have installed powder transfer system for solid charging to the reactors
	Venting equipment through vapor recovery system.	We have installed vent condensers for maximum recovery
	Use of high-pressure hoses for equipment cleaning to reduce wastewater generation	Being followed
7	Training shall be imparted to all the employees on safety and health aspects of chemicals handling. Pre-employment and routine periodical medical examination for all the employees on handling of chemicals shall be imparted.	We are conducting training on regular basis like chemical handling, Environmental awareness & Waste management & MSDS on monthly basis related to health & safety of employees.
8	Usage of PPEs by all the employees /workers shall be ensured.	followed
9	The company shall develop rainwater-harvesting structures to harvest the runoff water for recharge of ground water.	We are developed near about 5m 3 capacity rainwater collection pit.
10	Occupational health surveillance of the worker shall be done on a regular basis and records mentioned as per the Factories Act.	Being followed
11	The company shall strictly follow all the recommendation mentioned in the charter on Corporate Responsibility for Environmental Protection (CREP)	Being followed
12	All the recommendations made by the consultant in respect of environmental management and Risk mitigation measures relating to the project in the EIA/EMP Report shall be implemented.	Being followed
13	The company shall undertake all relevant measures. As indicated during the Public Hearing for improving the Socioeconomic conditions of the surrounding area. CSR activities will be undertaken by involving local villages and administration.	Being followed
14	The company shall undertake eco-developmental measures including community welfare measures in the project area for the overall improvement of the environment. The eco-development plan should be submitted to the SPCB within three months of the receipt of this letter for approval.	We are providing suitable jobs to local people and help is rendered for improvement of the environment.
15	Environmental Management and Monitoring functions.	We have provided full-fledged laboratory for ETP and Env. Mgt cell. At site Attached as Annexure VIII
16	and copies of the clearance letter are available with	we are conducting monitoring on regular basis and six- Monthly compliance report submitted to monitoring

	seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and copy of the same shall be forwarded to the concerned Regional Office of the Ministry.	agenesis time to time.
17	The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with SPCB/Committee and may also be seen at Website of the Ministry at http://envfor.nic.in . This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and copy of the same shall be forwarded to the concerned Regional Office of the Ministry.	The information was advertised in local papers. Copy enclosed as Annexure- IX
18	The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concern authorities and the date of start of the project.	The Phase I work is completed, CTO obtained for the same Ref. Annexure- 2 (I)

Annexure-2

Monitoring the Implementation of Environmental Safeguards Ministry of Environment & Forests Regional Office, Nagpur.

Monitoring Report PART – I

DATA SHEET

No. Date: 15/11/2021

1. Project type: River –valley /Mining

Industry /Thermal /Nuclear/ other (specify)

Industry

2. Name of the project : Bulk Drug manufacturing plant

3. Clearance letter (s) /OM no and date : No. J -11011/368/2006 - IA -II (I)

Dated 31 st July 2007

4. Location :

a) District (s)

b) State (s)

c) Latitude/Longitude

Pune

Maharashtra

18° 21' N / 74°31' E

5. Address for correspondence

a) address of concerned project

Chef Engineer (with pin code & telephone

/ fax numbers)

Mr. Mangesh Vaze

Cipla Ltd.

D-27 MIDC area, Kurkumbh, Tal. Daund Dist. – Pune.

Pin Code – 413802.
Tel No.: 02117-230600
Tel Fax: 02117- 235232
Mangesh.Vaze@Cipla.com

b) Address of Executive Project Engineer/Manager (with pin code/

Fax numbers)

Mr. Alipasha Saudagar

Cipla Ltd.

D-27 MIDC area, Kurkumbh, Tal. Daund, Dist. – Pune. Pin Code – 413802.

Tel. No.: 02117 - 230601 Tel Fax: 02117- 235232

Alipasha.Saudagar@Cipla.com

6. Salient features

a) of the project

b) of the environmental management plans

Bulk drugs manufacturing plant

As per MPCB Consent to

operate norms vide Consent No.

Format1.0/CAC/UAN No.0000090091

CO-2104000668

Dated 12/04/2021 (Annexure-2(I)

7. Break up of the project area a) Submergence area: forest & non-forest Notified chemical zone by MIDC b) others 8. Break up of the project affected population With enumeration of those losing houses/ dwelling units only agricultural land only, both dwelling unit &agricultural land & landless labourers/artisan Nil a) SC,ST/Adivasis b) others (Please indicate whether these figures are based on any scientific and systematic survey is carried out or only provisional figures, if a survey is carried out give details and years of survey) 9. Financial details As per Annexure-2(II) a) Project cost as originally planned and subsequent revised estimates and the The year of price reference. b) Allocation made for environmental management plans with item wise and year wise break-up. c) Benefit cost ratio/ Internal rate of return And the year of assessment. d) whether (c) includes the cost of environmental management as shown in the above. e) Actual expenditure incurred on the Project so far f) Actual expenditure incurred on the environmental management plans so far. 10. Forest land requirement Nil a) The status of approval for diversion of forest land for non-forestry use. b)The status of clearing felling. c) The status of compensatory afforestation, if any. d)Comments on the viability & sustainability of compensatory afforestation programme in the light of actual field experience so far.

The status of clear felling in non-forest areas Nil (such as submergence area of reservoir, approach roads), if any with quantitave information 12. Status of construction a)Date of commencement (Actual and/or planned) Phase I construction is Completed b)Date of completion (Actual and /of planned): Production is Started from March 2008. 13. Reasons for the delay if the project is yet to start 14. Date of site visits 12/12/2007 a) The dates on which the project was monitored by the Regional office on previous occasions, if any b) Date of site visit for this monitoring report 15. Details of correspondence with project Authorities for obtaining action plans/ Information on status of compliance to Safeguards other than the routine letters for logistic support for site visits) (The first monitoring report may contain the details of all the letters issued so far, but the later reports may cover only the letters issued subsequently.)



MAHARASHTRA POLLUTION CONTROL BOARD

Tel: 24010706/24010437 Fax: 24023516

Fax: 24023516 Website: http://mpcb.gov.in Email: cac-cell@mpcb.gov.in



Kalpataru Point, 2nd and 4th floor, Opp. Cine Planet Cinema, Near Sion Circle, Sion (E), Mumbai-400022

RED/L.S.I (R58)
No:- Format1.0/CAC/UAN No.0000090091/CO - 210400066 &

To, M/s Cipla Limited (Unit-II), Plot No. D-27, MIDC Kukumbh, Tal. Daund, Dist. Pune. or Service is Our Duty

Date: 12 04 202

Sub: Grant of renewal of Consent to Operate.

Ref:

- Environment Clearance accorded vide F. No. J-11011/ 368/ 2006-IAII (I) dtd. 13/07/2007.
- Previous Consent to Operate accorded by the Board vide No. Format 1.0/BO/CAC-Cell/ EIC No. PN-27045-15/ 14th CAC- 4064 dtd. 22/03/2016.
- Minutes of Consent Appraisal Committee meeting held on 02 & 05/02/2021.

Your application No.MPCB-CONSENT-0000090091 Dated 29.02.2020

For: grant of Consent to Operate under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 6 of the Hazardous & Other Wastes (Management & Transboundary Movement) Rules 2016 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

- The consent to operate is granted for a period up to 30/04/2025
- The capital investment of the project is Rs.203.19 Crs. (As per C.A Certificate submitted by industry Existing Cl is-Rs. 190.95 Crs + Increase in C.I. - Rs. 12.24 Crs)
- Consent is valid for the manufacture of:

Sr No	Product	Maximum Quantity	иом
oroc	lucts		www.com
	ANTI-RETROVI	RAL	
1	Darunavir Ethanolate	3	MT/A
2	Tenofovir Disoproxil Furnarate	66	MT/A
3	Darunavir Hydrate	3	MT/A
4	Efavirenz	6	MT/A
5	Atazanavir Sulphate	13	MT/A
6	Dolutegravir Sodium	1	MT/A
**********	ANTI-INFLAMMATORY/ PROTO	N PUMP INHIBITORS	
7	Esomeprazole Magnesium Dihydrate	3	MT/A
		And the state of t	W. S. C.

Mis. Cipia Limited (Unit-II): Coluar da. Meca-Consendi 10000000001 (07-04-207) DA-90-12 pert /OMS.PD6 F02/09

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Sr No	Product	Maximum Quantity	иом
8	Esomeprazole Potassium (Intermediate)	6	MT/A
9	Celecoxib	2	MT/A
7760	ANTI-DIABETIC		
10	Vildagliptin	2.7	MT/A
***************************************	ANTI-BACTERIAL/ ANTI F	UNGAL	
11 Terbinafine Hydrochloride		2 MT/	
	ANTI-PSYCHOTIC/ ANTI CONVULSANT	7 ANTI DEPRESSANT	
12	LAMOTRIGINE	9.1	MT/A
13	Citalopram Hydrobromide	26	MT/A
The contract of the contract o	ANTI-HYPERTENSIVE/ ANTI	ANGINAL	
14	Trimetazidine Dihydrochloride	6	MT/A
15	LOSARTAN POTASSIUM	5.2	MT/A
16	LSR ACID (Intermediate of Losartan)	6	MT/A

Total production quantity shall not exceed 160 MT/A.

4. Conditions under Water (P&CP), 1974 Act for discharge of effluent:

Sr No	Description	Permitted (in CMD)	Standards to	Disposal Path
1.	Trade effluent	115	As per Schedule-I	Recycle 100% to achieve ZLD
2.	Domestic effluent	35	As per Schedule-I	Recycle 100% to achieve ZLD

5. Conditions under Air (P& CP) Act, 1981 for air emissions:

Sr No.	Stack No.	Description of stack / source	Number of Stack	Standards to be achieved
1	5-1	Boiler 1 & 2 (2 TPH each)	1	As per Schedule -II
2	S-2	Thermopack Boiler	1	As per Schedule -II
3	S-3 to S-5	Process Vents (3 Nos.)	3	As per Schedule -II
4	5-6	DG Set (1250 KVA)	1	As per Schedule -II

6. Non-Hazardous Wastes:

Sr No	Type of Waste	Quantity	UoM	Treatment	Disposal
1	Wooden Scrap, Glass Scrap, Plastic Scrap, Metal Scrap	125	MT/A	Fel 43.	Sale to Auth. Party/ Vendor

 Conditions under Hazardous & Other Wastes (M & T M) Rules 2016 for treatment and disposal of hazardous waste:

Sr No	Category No./ Type	Quantity	UoM	Treatment	Disposal
1	5.1 Used or spent oil	0.2	KL/M	Recycle	Sale to Auth. Party/ CHWTSDF



Sr No	Category No./ Type	Quantity	UoM	Treatment	Disposal
2	28.1 Spent Acid	30	MT/M	Recycle	Sale to Auth. Party/ CHWTSDF
3	28.2 Spent catalyst	0.030	MT/M	Secured Landfill	CHWTSDF
4	28.3 Spent carbon	0.095	MT/M	Incineration	CHWTSDF
5	28.4 Off specification products	0.5	MITM	Incineration	CHWTSDF
6	28.5 Date-expired products	1.0	MT/M	Incineration	CHWTSDF
7	28.6 Spent solvents	378.5	KL/M	Recycle/ Incineration	Sale to Auth. Party/ CHWTSDF
8	33.1 Empty barrels/containers/liners	200	Ne/M	Recycle	Sale to Auth Party/ CHWTSDF
9	35.3 Chemical sludge from waste water treatment	15	M/TM	Secured Landfill	CHWTSDF
10	37 1 Studge from wet	0.025	MT/M	Secured Landfill after treatment	CHWTSDF
11	37.3 Sludge from MEE System	48	MT/M	Secured Landfill after treatment	

- The Board reserves the right to review, amend, suspend, revoke this consent and the same shall be binding on the industry.
- This consent should not be construed as exemption from obtaining necessary NOC/ permission from any other Government authorities.
- 10 Industry shall comply with the conditions stipulated in the Environment Clearance accorded vide F. No. J-11011/ 368/ 2006-IAII (I) dtd. 13/07/2007.
- 11 Industry shall operate and maintain ETP and 100% recycle of treated effluent for secondary purposes like cooling tower make up, fire-fighting, plant washing etc. to achieve Zero liquid discharge.
- 12 PP shall ensure the connectivity of IP Camera with night vision at all the time to MPC8/ CPCB Servers.
- 13 Industry shall adopt cleaner fuels in compliance of Board's Circular dtd. 20.02.2020.
- 14 PP shall extend all existing Bank Guarantees towards operation and maintenance of pollution control systems and towards compliance of Consent conditions.

For and on behalf of the Maharashtra Pollution Control Board.

> dugano (Ashok Shingare IAS).

Member Secretary

Ms. Cipis Limbed Hing-Himcolvan ms. MPCB-constait (2008)10091 (07:04-2021 04:00:17 per] (045.P06_F02:00

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Received Consent fee of -

Sr.No	Amount(Rs.)	Transaction/DR.No.	Date	Transaction Type
1	2031900.00	MPCB-DR-0060	16/10/2020	RTGS
2	50000.00	MPCB-DR-4774	07/04/2021	RTGS

Copy to:

- 1. Regional Officer, MPCB, Pune and Sub-Regional Officer, MPCB, Pune I
- They are directed to ensure the compliance of the consent conditions.
- 2. Chief Accounts Officer, MPCB, Sion, Mumbai
- 3. CC-CAC Desk- for record & website updating purpose.



SCHEDULE-I Terms & conditions for compliance of Water Pollution Control:

- A) As per your application, you have provided Effluent Treatment Plant (ETP) of designed capacity of 150 CMD consisting of Primary, Secondary & Tertiary treatment followed by UF, RO, MEE & YTFD for the treatment of 115 CMD industrial effluent.
 - B) The Applicant shall operate the effluent treatment plant (ETP) to treat the trade effluent and recycle the entire treated effluent into the process for various purposes such as for cooling, process & Scrubbing with metering system so as to achieve Zero Liquid Discharge. There shall be no discharge on land or outside factory premises.
 - C) The Industry shall ensure connectivity online monitoring system to the MPCB server including separate energy meter for pollution control system.
- A) As per your application, at present you sent domestic effluent to Effluent Treatment Plant for further treatment & disposal. Industry shall provide full fledged Sewage Treatment Plant (STP) within 3 months for the treatment of 35 CMD domestic effluent separately.
 - B1 The Applicant shall operate the sewage treatment system to treat the sewage so as to achieve the following standards.

to exceed	30 mg/l
to exceed	100 mg/i
t	t to exceed

- C) The treated domestic effluent shall be 100% recycled for secondary purposes and for utility purposes. In no case, effluent shall find its way outside Company's premise.
- 3. The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification there of & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or an extension or addition thereto.
- 4. The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.
- The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Act, 1974 and as amended, by installing water meters and other provisions as contained in the said act;

sr. No.	Purpose for water consumed	Water consumption quantity (CMD)
1.	Industrial Cooling, spraying in mine pits or boiler feed	70.00
2.	Domestic purpose	45.00
3,	Processing whereby water gets polluted & pollutants are easily biodegradable	130.00

Mis. Cipia Limited (Unit-II)/CQSIAN Ro. MFCE-CONSEST 0000090691 (Q2-04-2075-04:00.29 pm)-(DMS-PS6-F02:00

Fige 5 of 18



ir. No.	Purpose for water consumed	Water consumption quantity (CMD)
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	20.00
5.	Gardening	35

 The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance/ CREP guidelines.

SCHEDULE-II Terms & conditions for compliance of Air Pollution Control:

 As per your application, you have provided the Air pollution control (APC) system and erected following stack (s) to observe the following fuel pattern:

Stack No.	Stack Attached To		Height in Mtrs.	Type of Fuel	Quantity & UoM	5%	SO; (kg/day)
5-1	Boiler 1 & 2 (2 TPH each)	Stack	30	F.O.	4.5 KL/D	4,50	405.00
S-2	Thermopack Boiler (2 Lac Kcal/Hr)	Stack	30	F.O.	10 KL/M	4.50	30.00
S-3	API - I Production Block Process Vent No. 201	Wet Scrubber	9		91-90-		
5-4	API - I Production Block Process Vent No. 202	Wet Scrubber	9	* ≈		-	***
5-5	API - II Production Block Process Vent No. 401	Wet Scrubber	10	an No.	W as		4-4
5-7	DG Set (1250 KVA)	Acoustic Enclosure/ Stack	7.5	H5D	30 KL/M	1.00	20.00

- The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance / CREP guidelines.
- The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

Parameters	Standards		
Total Particulate Matter	Not to exceed	150 mg/ Nm3	
Acid Mist/ HCI	Not to exceed	35 mg/ Nm3	

4. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement/alteration well before its life come to an end or erection of new pollution control equipment.



The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).

police interest

- 6. Solvent Management shall be carried out as follows:
 - Reactors shall be connected to Water / Chilled Water /Brine Condenser system.
 - Reactors and solvent handling pumps shall have mechanical seals to prevent the leakages.
 - c. The condensers shall be provided with adequate Heat transfer area (HTA) and residence time so as to achieve more than 95% overall recovery
 - d. Solvents shall be stored in a separate space specified with all safety measures.
 - Proper earthing shall be provided in all the equipment's, wherever solvent handling is done.
 - Entire plant shall be flame proof. The solvent storage tanks shall be provided with breather valve to prevent losses.
 - All the solvent storage tanks shall be connected with vent condensers with Water / chilled water / Brine circulation.
 - h. Fugitive emissions shall be controlled at 99.95% with effective chillers.
 - i. Solvent transfer shall be through pump.
 - Metering and control of quantities of active ingredients to minimize wastes.
 - k. Use of automatic filling to minimize spillage.
 - Use of close feed system into batch reactors.
 - m. Venting equipment through vapour recovery system.

SCHEDULE-III Details of Bank Guarantees:

Sr. No	Consent (C2E/ C2O /C2R)	Amt of BG Imposed	Submission Period	Purpose of BG	Compliance Period	Validity Date
1	C2R	700000	Existing	Towards 0 & M of pollution control system & compliance of consent to operate	30,04,2025	31.08.2025

^{**}Existing BG obtained for above purpose if any, may be extended for period of validity as above.

BG Forfelture History

Srno. (C2E/C2O/C2R)	Amount of BG Imposed	Submission Period	Purpose of BG	Amount of BG Forfeiture	Reason of BG Forfeiture
		NA			

BG Return details

Srno. Consent (C2E/C2O/C2R) BG imposed Purpose of BG Amount of BG Returned NA

Mrs. Ciple Limited (user-supportant No. Suppos-Constant-supposed int-de-2021 04-00-12 pert 1985, FOR FRE DU

Page 1 of 10



SCHEDULE-IV General Conditions:

- 1. The Energy source for lighting purpose shall preferably be LED based
- The PP shall harvest rainwater from roof tops of the buildings and storm water drains to recharge the ground water and utilize the same for different industrial applications within the plant
- Conditions for D.G. Set
 - Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
 - b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
 - c) Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper silting and control measures.
 - d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
 - e) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use.
 - f) D.G. Set shall be operated only in case of power failure.
 - g) The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
 - h) The applicant shall comply with the notification of MoEFCC. India on Environment (Protection) second Amendment Rules vide GSR 371(E) dated 17.05.2002 and its amendments regarding noise limit for generator sets run with diesel.
- The applicant shall maintain good housekeeping.
- The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
- 6. The applicant shall not change or after the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
- The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
- The industry shall submit quarterly statement in respect of industries obligation towards consent and pollution control compliance's duly supported with documentary evidences (format can downloaded from MPCB official site).
- The industry shall submit official e-mail address and any change will be duly informed to the MPCB
- The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification No. B-29016/20/90/PCI-L dated. 18.11.2009 as amended.
- 11. The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment or waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or an extension or addition thereto.



- The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.
- 13. The PP shall provide personal protection equipment as per norms of Factory Act
- Industry should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly.
- 15. Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
- 16. The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
- 17. The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the Hazardous and Other Wastes (M & TM) Rules 2016, which can be recycled /processed /reused /recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc. should go for that purpose, in order to reduce load on incineration and landfill site/environment.
- 18. An inspection book shall be opened and made evailable to the Board's officers during their visit to the applicant.
- Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act, 1981 and Environmental Protection Act, 1986 and industry specific standard under EP Rules 1986 which are available on MPCB website (www.mpcb.gov.in).
- 20. Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
- 21. Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- 22. The industry should not cause any nuisance in surrounding area.
- 23. The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
- 24. The industry shall create the Environmental Cell by appointing an Environmental Engineer, Chemist and Agriculture expert for looking after day to day activities related to Environment and irrigation field where treated effluent is used for irrigation.
- 25. The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as 5-1, 5-2, etc. and these shall be painted/ displayed to facilitate identification.

Mrs. Cipin Limited (Unit-II) COMAN No. MPCH-COMSENT 0000090091 (07-04-293) 04-00/37 pm) IDMS PG6_F02/50

Page 5 of 10



- 26. The industry should comply with the Hazardous and Other Wastes (M & TM) Rules, 2016 and submit the Annual Returns as per Rule 6(5) & 20(2) of Hazardous and Other Wastes (M & TM) Rules, 2016 for the preceding year April to March in Form-IV by 30th June of every year.
- 27. The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent freatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- 28. The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a yearly statement by 30th September every year on available open plot area, number of trees surviving as on 31st March of the year and number of trees planted by September end.
- 29. The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the punification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions.
- The firm shall submit to this office, the 30th day of September every year, the Environment Statement Report for the financial year ending 31st March in the prescribed FORM-V as per the provisions of Rule 14 of the Environment (Protection) (second Amendment) Rules, 1992.
- 31. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or afteration or replacement/alteration well before its life come to an end or erection of new pollution control equipment.
- 32. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).
- 33. The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.

For and on behalf of the Maharashtra Pollution Control Board.

(Ashok Shingare IAS), Member Secretary

Annexure-2 (II)



Financial details:

- a) Capital cost of the project (Phase-I): Rs. 203.19 Crores
- b) Cost for Environmental protection measures (Lakhs)

Sr. No.	Environmental protection measures	Capital cost
1	Effluent treatment plant	Rs. 150 Lakhs
2	Multiple Effect Evaporator	Rs. 100 Lakhs
3	Reverse Osmosis Plant	Rs. 100 Lakhs + 50 Lakhs (New Membrane)
4	Scrubbers and Dust collectors	Rs. 50 Lakhs
5	Vertical Thin film Dryer	Rs. 50 Lakhs+40 Lakhs (Spares)
6	STP (Sewage treatment plant)	100 Lakh
7	Hazardous waste shade	21 Lakh
	Total	Rs. 661 Lakhs

(1). annexure



GADARK LAB PVT. LTD.

INDUSTRIAL ANALYSTS & CONSULTANTS

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OFF.: 15, Hindustan Kohinoor Industrial Complex, L.B.S. Marg, Vikhroli (West), Mumbai - 83. Tel.: (022) 2577 7069 / 2577 7070 / 2085 0091 • +91 93213 12367

TEST CERTIFICATE

Doc.No: GLPL/QF/7.8/03

Test Report No.	GA/21/11/161		Test Report Date	22/11/2021	
Customer Name and Address	M/s. CIPLA LTD. D-27, MIDC INDUSTRIAL AREA, KURKUMBH, TAL DAUND, DIST. – PUNE.				
Letter Ref / Date .		Page No.		1 of 1	
Sampling Done By	GLPL	Sample Received	i on 17.	/11/2021	
Sampling Plan	GLPL/QF/7.3/06	Analysis Perio	d 18/11/2021	To 22/11/2021	

SAMPLING DETAILS - AMBIENT AIR MONITORING :-

Sampling Location	Near Security Cabin Main Gate		Near Boiler	House Area
Date of Sampling	15/11/2021		15/11/2021	
Time of Sampling [Hrs]	08:00		09:35	
Duration of Sampling [Hrs]	24	1	24	
Ambient Temperature [°C]	Min.	21	Max.	30
Relative Humidity [%]	Min.	39	Max.	70

ANALYSIS REPORT :-

Parameters	Unit	Near Security Cabin Main Gate	Near Boiler House Area	*N.A.A.Q.S.	Sampling & Analysis Methods
PM ₁₀	µg/m³	64.1	58.4	100.0	IS 5182 (Part XXIII) 2006
PM _{2.5}	µg/m³	35.6	27.6	60.0	USEPA FEM, 40 CFR Part 50, Appendix-L, 2014-2016
SO ₂	µg/m³	34.8	29.4	80.0	IS 5182 (Part II) 2001
NO ₂	µg/m³	38.8	33.6	80.0	IS 5182 (Part VI) 2006
CO	mg/m³	1.15	0.96	2.0 for 8 Hrs.	IS 5182 (Part X) 1999
Lead	µg/m³	0.12	0.08	1.0	IS 5182 (Part XXII) 2004
Ozone	µg/m³	11.43	9.15	100.0 for 8 Hrs.	ISC Method of Air Sampling & Analysis 3 rd Edition, Method 411 2016
Ammonia	µg/m³	5.21	3.96	400.0	ISC Method of Air Sampling & Analysis 3rd Edition, Method 401 2016
Benzene	μg/m³	< 1.0	< 1.0	5.0	IS 5182 (Part XI) 2006
Benzo Pyrene	ng/m³	< 0.1	< 0.1	1.0	IS 5182 (Part XII):2004
Arsenic	ng/m³	< 0.4	< 0.4	6.0	IS 5182 (Part XXII) 2004
Nickel	ng/m³	7.16	4.96	20.0	IS 5182 (Part XXII) 2004

*N.A.A.Q.S. - National Ambient Air Quality Standards

End

For GADARK LAB PVT. LTD.

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Note:

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Samples will be preserved for a period 15 days from the delivery of Test Report.
 Test Results relate only to the conditions prevailing at the time of sampling.

5. Customer complaint register is available at laboratory.6. Calibration details of the equipments used in monitoring and / or analysis is back side of analysis report.



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TEST CERTIFICATE

Doc.No: GLPL/QF/7.8/03

Test Report No.	GA/21/11/160		Test Report Date	22/11/2021
Customer Name and Address	M/s. CIPLA LTD. D-27, MIDC INDUSTRIA	BH, TAL DAUND, DIS	ST. – PUNE.	
Letter Ref / Date .	47 <u>-</u> 1345	Page No.		1 of 1
Sampling Done By GLPL Sample Received of		ed on 17	7/11/2021	
Sampling Plan	GLPL/QF/7.3/06 Analysis Per		iod 18/11/202	1 To 22/11/2021

SAMPLING DETAILS - AMBIENT AIR MONITORING :-

Sampling Location	Near Effluent Treatment Plant Area		lant Area Near Pump House Area	
Date of Sampling	15/11/2021		15/	11/2021
Time of Sampling [Hrs]	08:55		08:30	
Duration of Sampling [Hrs]	24			24
Ambient Temperature [°C]	Min.	21	Max.	30
Relative Humidity [%]	Min.	39	Max.	70

ANALYSIS REPORT :-

Parameters	Unit	Near E.T.P. Area	Near Pump House Area	*N.A.A.Q.S.	Sampling & Analysis Methods
PM ₁₀	μg/m³	61.0	56.3	100.0	IS 5182 (Part XXIII) 2006
PM _{2.5}	μg/m³	33.7	26.5	60.0	USEPA FEM, 40 CFR Part 50, Appendix-L, 2014-2016
SO ₂	µg/m³	31.2	28.4	80.0	IS 5182 (Part II) 2001
NO ₂	µg/m³	34.3	31,5	80.0	IS 5182 (Part VI) 2006
CO	mg/m ³	1.25	1.15	2.0 for 8 Hrs.	IS 5182 (Part X) 1999
Lead	μg/m³	0.11	0.09	1.0	IS 5182 (Part XXII) 2004
Ozone	hg/w ₃	9.72	6,86	100.0 for 8 Hrs.	ISC Method of Air Sampling & Analysis 3rd Edition, Method 411 2016
Ammonia	µg/m³	4.67	3.63	400.0	ISC Method of Air Sampling & Analysis 3 rd Edition, Method 401 2016
Benzene	μg/m ³	< 1.0	< 1.0	5.0	IS 5182 (Part XI) 2006
Benzo Pyrene	ng/m³	< 0.1	< 0.1	1.0	IS 5182 (Part XII):2004
Arsenic	ng/m³	< 0.4	< 0.4	6.0	IS 5182 (Part XXII) 2004
Nickel	ng/m³	5.43	4.71	20,0	IS 5182 (Part XXII) 2004

*N.A.A.Q.S. - National Ambient Air Quality Standards

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For GADARK LAB PVT. LTD.

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Annexure (II)



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TEST CERTIFICATE

Doc.No: GLPL/QF/7.8/02

Test Report No.	GA/CL/1146/21		Test Report Date	22/11/2021
Customer Name and Address	M/s. CIPLA LTD. D-27, MIDC INDUST	KUMBH, TAL DAU	ND, DIST PUNE	
Letter Ref / Date .		Page No.		1 of 1
Sampling Done By	GLPL	Sample Receiv	ed on 1	7/11/2021
Sampling Plan	GLPL/QF/7.3/06	Analysis Per	iod 18/11/202	21 To 20/11/2021

SAMPLING DETAILS - STACK EMISSION

Stack Attached to	Forbes Marshall Boiler MR No. 15715 [B-203] (S-1)				
Stack Dimension [Mtr.]	0.80				
Stack Height [Mtr.]	30.0				
Type of Fuel	F.O.				
Date of Sample collection	16/11/2021				
Time of Sampling [Hrs]	10:30				
Temperature of flue gas [°C]	138				
Average flue gas velocity [m/s]	4.8				
Average volume of flue gas discharged [Nm³/hr]	6233				

ANALYSIS REPORT:

Parameters	Unit	Forbes Marshall Boiler MR 15715	M.P.C.B. LIMITS	Sampling & Analysis Methods	
TPM / SPM	mg/Nm³	64.7	≤ 150.0	IS 11255 (Part I) 1985	
	mg/Nm³	216.9	n e e e	IS 11255 (Part II) 1985	
Sulphur Dioxide	ppm v/v	82.9			
22	Kg/day	32.45	≤ 405.0		
Oxide of Nitrogen	mg/Nm³	28.8	Not Specified	IS 11255 (Part VII) 2005	
co	mg/m³	30.4	Not Specified	APHA-Edition II-134	
CO ₂	mg/m³	118.8	Not Specified	APHA-Edition II-134	
Combustion Efficiency	%	71.4	B-0W	ation story \$44	

For GADARK LAB PVT, LTD.

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Doc.No: GLPL/QF/7.8/02

Test Report No.	GA/CL/11	145/21	Test Report Date	22/11/2021
Customer Name and Address	M/s. CIPLA LTD. D-27, MIDC INDUST	JMBH, TAL DAUN	D, DIST PUNE	
Letter Ref / Date .		Page No.		of 1
Sampling Done By	GLPL	Sample Received	on 17/	11/2021
Sampling Plan	GLPL/QF/7.3/06	Analysis Perio	d 18/11/2021	To 20/11/2021

SAMPLING DETAILS - STACK EMISSION

Stack Attached to	Forbes Marshall Boiler MR No. 14643 [B-202] (S-1)
Stack Dimension [Mtr.]	0.80
Stack Height [Mtr.]	30.0
Type of Fuel	F.O.
Date of Sample collection	16/11/2021
Time of Sampling [Hrs]	11:00
Temperature of flue gas [°C]	128
Average flue gas velocity [m/s]	5.2
Average volume of flue gas discharged [Nm³/hr]	6960

ANALYSIS REPORT:

Parameters	Unit	Forbes Marshall Boiler MR 14643	M.P.C.B. LIMITS	Sampling & Analysis Methods
TPM / SPM	mg/Nm³	56.2	≤ 150.0	IS 11255 (Part I) 1985
	mg/Nm³	199.6		
Sulphur Dioxide	ppm v/v	76.2		IS 11255 (Part II) 1985
	Kg/day	33.34	≤ 405.0	
Oxide of Nitrogen	mg/Nm³	29.3	Not Specified	IS 11255 (Part VII) 2005
CO	mg/m³	24.2	Not Specified	APHA-Edition II-134
CO ₂	mg/m³	118.3	Not Specified	APHA-Edition II-134
Combustion Efficiency	%	75.7		to break

End

For GADARK LAB PVT. LTD.

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TEST CERTIFICATE

Doc.No: GLPL/QF/7.8/02

Test Report No.	GA/21/11/155		est Report Date	22/11/2021
Customer Name and Address	M/s. CIPLA LTD. D-27, MIDC INDUST	RIAL AREA, KURKL	JMBH, TAL DAU	ND, DIST PUNE
Letter Ref / Date .	****	Page No.		1 of 1
Sampling Done By	GLPL	Sample Received	d on 1	7/11/2021
Sampling Plan	GLPL/QF/7.3/06	Analysis Perio	od 18/11/202	21 To 20/11/2021

SAMPLING DETAILS - STACK EMISSION

D. G. Set No. 1 1250 KVA (S-6)
0.4
7.5
HSD
15/11/2021
10:30
148
9.4
3011

ANALYSIS REPORT:

Parameters	Unit	D.G. Set No. 1	M.P.C.B. LIMITS	Sampling & Analysis Methods
TPM / SPM	mg/Nm³	37.8	≤ 150.0	IS 11255 (Part I) 1985
	mg/Nm³	128.8		
Sulphur Dioxide	ppm v/v	49.2		IS 11255 (Part II) 1985
	Kg/day	9.31	≤ 20.0	
Oxide of Nitrogen	mg/Nm³	30.7	Not Specified	IS 11255 (Part VII) 2005
CO	mg/m³	34.4	Not Specified	APHA-Edition II-134
CO ₂	mg/m³	102.6	Not Specified	APHA-Edition II-134
Combustion Efficiency	%	65.5		

End

For GADARK LAB PVT, LTD.

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Annexure (II)



GADARK LAB PVT. LTD.

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TEST CERTIFICATE

Doc.No: GLPL/QF/7.8/02

Test Report No.	GA/21/11/1	56 Test Re	port Date	22/11/2021
Customer Name and Address	M/s. CIPLA LTD. D-27, MIDC INDUSTRIAL AREA, KURKUMBH, TAL DAUND, DIST. – PUNE.			
Letter Ref / Date .	Page No. 1 of 1			1 of 1
Sampling Done By	GLPL	Sample Received o	1 1	7/11/2021
Sampling Plan	GLPL/QF/7.3/06	L/QF/7.3/06 Analysis Period		21 To 20/11/2021

SAMPLING DETAILS - SCRUBBER EMISSION

Scrubber No. 201 (API - I) [S-3]
15/11/2021
11:35
15
30
2
29.5

ANALYSIS REPORT:

Parameters	Unit	Scrubber No. 201	M.P.C.B. LIMITS	Sampling & Analysis Methods
Acid Mist as HCI	mg/m³	7.0	≤ 35.0	By Morris B. Jacob
Dimethyl Sulphate	mg/Nm³	BDL	Not Specified	Gas Chromatograph
VOC	mg/Nm³	BDL	Not Specified	NIOSH 1501
Hydrocarbon	ppm	BDL	Not Specified	IS 5182 (Part XVII) 1975

BDL - Below Detectable Limit

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For GADARK LAB PVT. LTD.

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INDUSTRIAL ANALYSTS & CONSULTANTS

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OFF.: 15, Hindustan Kohinoor Industrial Complex, L.B.S. Marg, Vikhroli (West), Mumbai - 83. Tel.: (022) 2577 7069 / 2577 7070 / 2085 0091 • +91 93213 12367

TEST CERTIFICATE

Doc.No: GLPL/QF/7.8/02

Test Report No.	GA/21/11/157 Tes		ort Date	22/11/2021
Customer Name and Address	M/s. CIPLA LTD. D-27, MIDC INDUSTRIAL AREA, KURKUMBH, TAL DAUND, DIST. – PUNE.			4
Letter Ref / Date .	tab and tab.	Page No.		1 of 1
Sampling Done By	GLPL	Sample Received on	n 17/11/2021	
Sampling Plan	GLPL/QF/7,3/06	Analysis Period	18/11/20	21 To 20/11/2021

SAMPLING DETAILS - SCRUBBER EMISSION

Stack Attached to	Scrubber No. 202 (API – I) [S-4]
Date of Sample collection	15/11/2021
Time of Sampling [Hrs]	12:35
Duration of Sampling [Min]	15
Ambient Temperature [°C] 30	
Flow Rate [LPM]	2
Volume of flue gas sampled [Lit. at 25°C]	29.5

ANALYSIS REPORT:

Parameters	Unit	Scrubber No. 202	M.P.C.B. LIMITS	Sampling & Analysis Methods
Acid Mist as HCI	mg/m³	3.5	≤ 35.0	By Morris B. Jacob
Dimethyl Sulphate	mg/Nm ³	BDL	Not Specified	Gas Chromatograph
VOC	mg/Nm³	BDL	Not Specified	NIOSH 1501
Hydrocarbon	ppm	BDL	Not Specified	IS 5182 (Part XVII) 1975

BDL - Below Detectable Limit				
	T-0 5			

For GADARK LAB PVT, LTD.

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AUTHORISED SIGNATORY [KAILAS V. CHITALKAR]

CHECKED BY

Note:

1. The results relate only to the samples tested.

Test Report shall not be reproduced except in full, without written approval of the laboratory.
 Samples will be preserved for a period 15 days from the delivery of Test Report.
 Test Results relate only to the conditions prevailing at the time of sampling.

Customer complaint register is available at laboratory.
 Calibration details of the equipments used in monitoring and / or analysis is back side of analysis report.



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TEST CERTIFICATE

Doc,No: GLPL/QF/7.8/02

Test Report No.	GA/21/11/158		Fest Report D	Date 22/11/2021
Customer Name and Address	M/s. CIPLA LTD. D-27, MIDC INDUSTRIAL AREA, KURKUME TAL DAUND, DIST. – PUNE.			
Letter Ref / Date .	Page No.) <u>.</u>	1 of 1
Sampling Done By	GLPL	Sample Recei	ved on	17/11/2021
Sampling Plan	GLPL/QF/7.3/06 Analysis Period		riod 18/	11/2021 To 20/11/2021

SAMPLING DETAILS - SCRUBBER EMISSION

Stack Attached to	Scrubber No. 401 (API – II) [S-5]
Date of Sample collection	15/11/2021
Time of Sampling [Hrs]	14:00
Duration of Sampling [Min]	15
Ambient Temperature [°C]	30
Flow Rate [LPM]	2
Volume of flue gas sampled [Lit. at 25°C]	29.5

ANALYSIS REPORT:

Parameters	Unit	Scrubber No. 401	M.P.C.B. LIMITS	Sampling & Analysis Methods
Acid Mist as HCI	mg/m³	5.2	≤ 35.0	By Morris B. Jacob
Dimethyl Sulphate	mg/Nm ³	BDL	Not Specified	Gas Chromatograph
VOC	mg/Nm³	BDL	Not Specified	NIOSH 1501
Hydrocarbon	ppm	BDL	Not Specified	IS 5182 (Part XVII) 1975

BDL – Below Det	ectable Limit
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End	

For GADARK LAB PVT. LTD.

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TEST CERTIFICATE

Doc.No: GLPL/QF/7.8/02

Test Report No.	GA/21/11/159		est Report Date	22/11/2021
Customer Name and Address	M/s. CIPLA LTD. D-27, MIDC INDUSTRIAL AREA, KURKUMBH, TAL DAUND, DIST. – PUNE.			
Letter Ref / Date .	**************************************	Page No.		1 of 1
Sampling Done By	GLPL	Sample Receive	ed on	17/11/2021
Sampling Plan	GLPL/QF/7,3/06	Analysis Per	iod 18/11/2	.021 To 20/11/2021

SAMPLING DETAILS - SCRUBBER EMISSION

Stack Attached to	Scrubber No. 1 (ETP) Devotional Room
Date of Sample collection	16/11/2021
Time of Sampling [Hrs]	09:35
Duration of Sampling [Min]	15
Ambient Temperature [°C]	29
Flow Rate [LPM]	2
Volume of flue gas sampled [Lit. at 25°C]	29.6

ANALYSIS REPORT:

Parameters	Unit	Scrubber No. 1 (ETP)	M.P.C.B. LIMITS	Sampling & Analysis Methods
Acid Mist as HCI	mg/m³	12.2	≤ 35.0	By Morris B. Jacob
Dimethyl Sulphate	mg/Nm³	BDL	Not Specified	Gas Chromatograph
VOC	mg/Nm³	BDL	Not Specified	NIOSH 1501
Hydrocarbon	ppm	BDL	Not Specified	IS 5182 (Part XVII) 1975

BDL - Below Detectab

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 	 	4		

For GADARK LAB PVT. LTD.

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AUTHORISED SIGNATORY [KAILAS V. CHITALKAR]

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Note:

1. The results relate only to the samples tested.

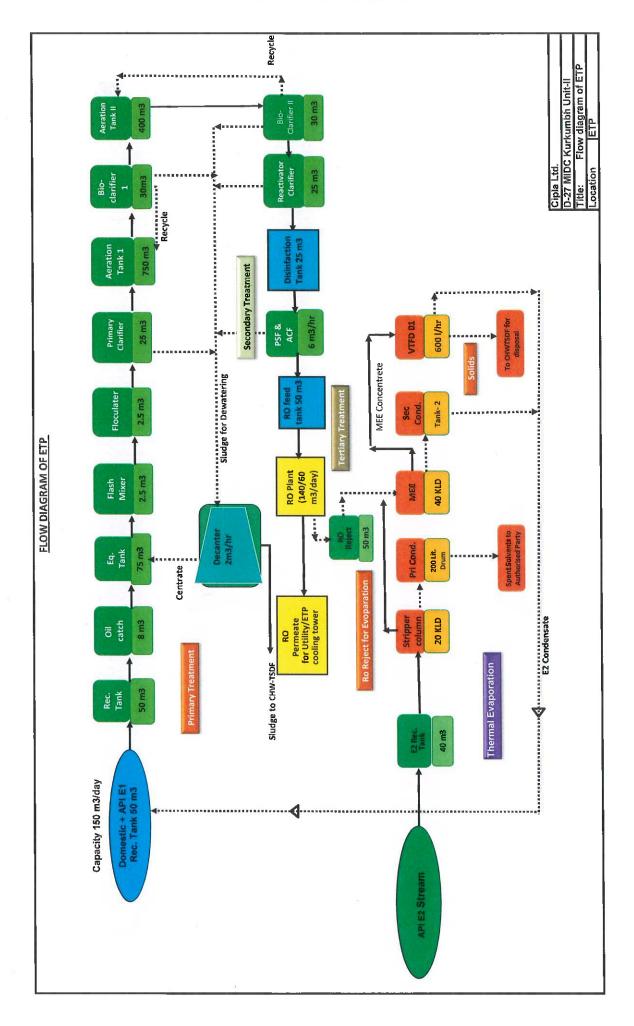
2. Test Report shall not be reproduced except in full, without written approval of the laboratory.

2. Test Results relate only to the conditions prevailing at the time of sampling.

4. Test Results relate only to the conditions prevailing at the time of sampling.

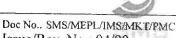
5. Customer complaint register is available at laboratory.

6. Calibration details of the equipments used in monitoring and / or analysis is back side of analysis report.



MAHARASHTRA ENVIRO POWER LTD

150 9001:2015 EMS 14091: 2015 OHSAS 18001: 2007 Certified Company (Common Mazardous Waste Treatment, Storage and Disposal Facility) The Corporate Identity Number (CIN). U40105MH2005PLC150789



Issue/Rev. No.: 04/00 Rev. Date: 01.02.2017

MAHARASHTRA ENVIRO POWER LTD

This is to certify that: M/S. CIPLA LTD.

Address: <u>UNIT-II, D-27 MIDC Kurkumbh, Tal.-Daund, Dist-Pune</u> a Valid member of CHWTSDF (As per MOU with MIDC & MPCB), at Plot No. P-56, Ranjangaon MIDC, Taluka – Shirur, Pune - 412 220.

Membership No.: MEPL/33003270

Membership Period: 02 May 2018 to 01 May 2023

For Maharashtra Enviro Power Ltd.

Authorized signatory

Marketing Coordinator

CHWTSDF: Plot No. P-56, Ranjangaon, Tal. Shirur, Dist. Pune. Pin - 412220. Ph.: +91-2138-670352, Telefax: +91-2138-670350.

Annexure V

WORLD ENVIRONMENT DAY - 5th JUN









Annexure-VI



Financial details:

- a) Capital cost of the project (Phase-I): Rs. 203.19 Crores
- b) Cost for Environmental protection measures (Lakhs)

Sr. No.	Environmental protection measures	Capital cost
1	Effluent treatment plant	Rs. 150 Lakhs
2	Multiple Effect Evaporator	Rs. 100 Lakhs
3	Reverse Osmosis Plant	Rs. 100 Lakhs + 50 Lakhs (New Membrane)
4	Scrubbers and Dust collectors	Rs. 50 Lakhs
5	Vertical Thin film Dryer	Rs. 50 Lakhs+40 Lakhs (Spares)
6	STP (Sewage treatment plant)	100 Lakh
7	Hazardous waste shade	21 Lakh
	Total	Rs. 661 Lakhs

Annexure (VII)



GADARK LAB PVT. LTD.

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OFF.: 15, Hindustan Kohinoor Industrial Complex, L.B.S. Marg, Vikhroli (West), Mumbai - 83. Tel.: (022) 2577 7069 / 2577 7070 / 2085 0091 • +91 93213 12367

TEST CERTIFICATE

Doc.No: GLPL/QF/7.8/05

Test Report No.	GA/21/11/165	22/11/2021	
Customer Name and Address	M/s. CIPLA LTD. D-27, MIDC INDUSTRIAL TAL DAUND, DIST PU	8	
Letter Ref / Date .		Page No.	1 of 1
Sampling Plan	GLPL/QF/7.3/06	Measurement Done By	GLPL

NOISE LEVEL MEASUREMENT :-

Date of Measurement	15/11/2021
Time of Measurement (Hrs.)	10:30
Test Method	GLPL/SOP/AA/17:2014

NEAR D. G. SET NO. 1 (1250 KVA) [S-6] :-

	Sampling Location	Noise Le	Noise Level Measurement In dB(A)				
Sr. No.	0.5 Meter Away	Acoustic Door Open	Acoustic Door Closed	Insertion Loss			
	from D.G. Set	(X)	(Y)	(X – Y)			
1.	East	100.4	73.8	26.6			
2.	West	102.9	74.3	28.6			
3.	South	97.0	71.3	25.7			
4.	North	98.4	72.9	25.5			
± (e)		2	MPCB Limit (X - Y)	> 25.0			

For GADARK LAB PVT. LTD.

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TEST CERTIFICATE

Doc.No: GLPL/QF/7.8/06

Test Report No.	GA/21/11/164	Test Report Date :	22/11/2021
Customer Name and Address.	M/s. CIPLA LTD. D-27, MIDC INDUSTRIAL TAL DAUND, DIST P		
Letter Ref / Date	41516	Page No.	1 of 1
Sampling Plan	GLPL/QF/7.3/06	Measurement Done By	GLPL

NOISE LEVEL MEASUREMENT :

Date of Measurement	15/11/2021
Location	Between D. P. Store & Boiler House Area
Test Method	GLPL/SOP/AA/17:2014

Time (Hrs.)	Noise Level dB(A)	Time (Hrs.)	Noise Level dB(A)
06:55	57.9	22:55	53.2
07:55	59.4	23:55	54.8
08:55	61.3	00:55	56.0
09:55	63.2	01:55	53.2
10:55	60.0	02:55	55.9
11:55	57.4	03:55	53.2
12:55	58.4	04:55	56.0
13:55	55.0	05:55	58.1
14:55	53.2		
15:55	59.1		
16:55	56.0		1
17:55	53,2		
18:55	58.3		
19:55	55.0		
20:55	52.9		
21:55	56.4		
Day Time Leg	58.0	Night Time Leq	55.4
M.P.C.B. LIMIT	75.0	M.P.C.B. LIMIT	70.0

End

For GADARK LAB PVT. LTD.

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TEST CERTIFICATE

Doc.No: GLPL/QF/7.8/06

Test Report No.	GA/21/11/163	Test Report Date :	22/11/2021
Customer Name and Address.	M/s. CIPLA LTD. D-27, MIDC INDUSTRIAL TAL DAUND, DIST PU		
Letter Ref / Date		Page No.	1 of 1
	GLPL/QF/7.3/06	Measurement Done By	GLPI.

NOISE LEVEL MEASUREMENT :

Date of Measurement	15/11/2021
Location	Effluent Treatment Plant Area
Test Method	GLPL/SOP/AA/17:2014

Time (Hrs.)	Noise Level dB(A)	Time (Hrs.)	Noise Level dB(A)
06:30	66.0	22:30	54.9
07:30	64.8	23:30	56.1
08:30	63.2	00:30	58.4
09:30	60.9	01:30	59.3
10:30	53.2	02:30	56.0
11:30	57.8	03:30	59.4
12:30	56.1	04:30	61.4
13:30	58.3	05:30	57.8
14:30	60.0		
15:30	53.8		3
16:30	57.1		
17:30	52.2		
18:30	59.8		
19:30	53.2		
20:30	56.0		
21:30	52.2		į į
Day Time Leq	59.7	Night Time Leq	58.4
M.P.C.B. LIMIT	75.0	M.P.C.B. LIMIT	70.0

For GADARK LAB PVT. LTD.

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TEST CERTIFICATE

Doc.No: GLPL/QF/7.8/06

Test Report No.	GA/21/11/162	Test Report Date	22/11/2021
Customer Name and Address.	M/s. CIPLA LTD. D-27, MIDC INDUSTRIAL TAL DAUND, DIST PL		
Letter Ref / Date	m==	Page No.	1 of 1
Sampling Plan	GLPL/QF/7.3/06	Measurement Done By	GLPI

AMBIENT NOISE LEVEL MEASUREMENT :

Date of Measurement	15/11/2021	
Location	Near Main Gate	
Test Method	GLPL/SOP/AA/17:2014	

Time (Hrs.)	Noise Level dB(A)	Time (Hrs.)	Noise Level dB(A)
06:00	63.6	22:00	56.1
07:00	61.9	23:00	53.2
08:00	58.4	00:00	52.0
09:00	60.0	01:00	50.7
10:00	55.3	02:00	51.1
11:00	61.8	03:00	53.2
12:00	65.8	04:00	58.4
13:00	60.3	05:00	59.7
14:00	57.3	06:00	63.6
15:00	55.0		
16:00	53.2		
17:00	57.1		
18:00	56.3		
19:00	55.4		
20:00	52.9		
21;00	54.7		
22:00	56.1		
Day Time Leq	59.6	Night Time Leq	57.6
M.P.C.B. LIMIT	75.0	M.P.C.B. LIMIT	70.0

End

For GADARK LAB PVT. LTD.

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AUTHORISED SIGNATORY [KAILAS V. CHITALKAR]

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Note:

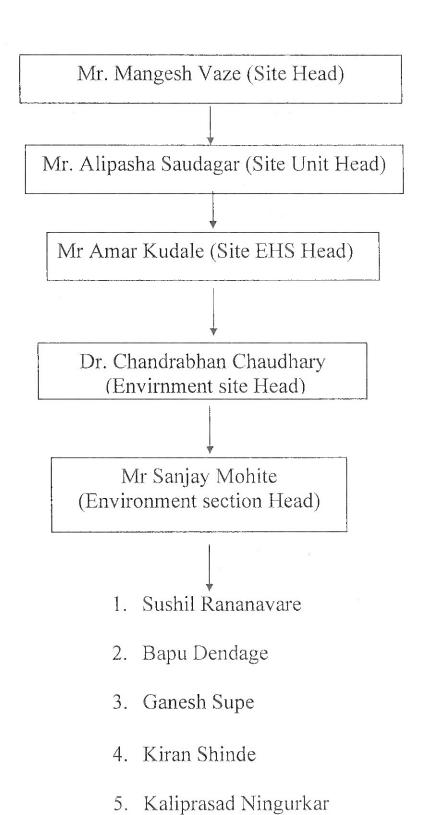
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Annexure VIII

Environmental Management Cell



6. Sunil Salunke

13/8/2007

Laksatle

Indian Express

जाहीर र जना

भारत सरकार , वन आणि पर्यावरण मंत्रालय, प्रभाव निर्धारण विभाग, पर्यावरण भवन, सी. जी. ओ कॉम्प्लेक्स, लोदी रोड, नवी दिली चांनी त्यांच्या ए कमांक J- 11011/ 368 / 2006 नA-II (I) ,दि.३१ जुले २००७ द्वारे आनच्या- डी -२७. एम काव डी. सी. इंडस्ट्रियल एरीया, कुरकुंभ, युणे-४१३ ८०२ वहाराष्ट्र, येथील औषधे व मूळ औषधे उत्पादनासाठी पर्यावरण विषयक परधानगी दिली आहे.

सदर पर्यावरण विषयक परवानगी पत्राच्या प्रती आपत्या माहितीसाठी प्रदूषण नियंत्रण मंडळाकडे उपलब्ध आहेत. ससेय वन व पर्यावरण मंत्रालयाच्या या वेबसाईटवर आपण पाह शकता. http://www.enfor.nic.in

रिप्ला लिभिटेड

डी-२७,म.औ.वि.म.औद्योगिक वसाहत कुरकुंभ, पुणे ४९३ ८०२ महाराष्ट्र

PUBLIC NOTICE

Government of India, Ministry of Environment and Forests, I.A. Division, Paryavaran Bhavan, CGO Complex, Lodi Road, New Deihi, has accorded Environmental Clearance to us, vide their letter No.J-11011/368/2006-IA!! (I), Dated 31st July 2007 for Bulk Drug and Formunation unit at D-27, MIDC Industrial Area, Kurkumbh, Pine-413802, Maharashtra,

Copies of the clearance letter are available with Maharashfra Pollution Control Board and may also be seen at website of the Ministry of Environment and Forests at http://www.enfor.njc.in

CIPLA LTD.

D-27, MIDC Industrial Area, Kurkumbh, Pune-413802, Maharashtra.