

No: CIP/PCB/2026/09/05

Date: 28.09.2026



To
The Regional Officer (Anekal Division)
Karnataka State Pollution Control Board
'NisargaBhavan' 2nd Floor.
Timmeriah Main Road, 7th D. Main,
Basaweshwaranagar
Bangalore-560001

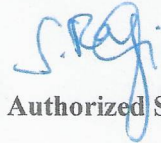
Dear Sir,

Subject: Submission of Environmental Statement in Form V for the year 2025-2026

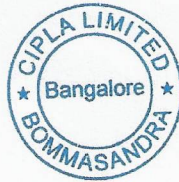
We are herewith submitting Environmental statement in Form V under Environment (Protection) Act 1986 [Rule (14)] for the Year 2025-26 (April 2025 to March 2026).

Kindly accept and acknowledge the receipt of the same.

Thanking you
Sincerely Yours
For Cipla Limited



Authorized Signatory



Copy to:

1. **The Senior Environmental Officer, 17 Category**
'Parisara Bhavan'
4th & 5th Floor, Church Street
Bangalore-560001.
2. **Hazardous Waste cell**
'Parisara Bhavan' 4th Floor,
Bangalore-560001.

Cipla Ltd.

Plot No. 285, 286 & 287, Bommasandra-Jigani Link Road Industrial Area, KIADB 4th Phase, Jigani Post, Bengaluru - 560 105.
P +91 80 22059200 F +91 80 22059220 E-Mail adminbms@cipla.com

Regd. Office - Cipla House, Peninsula Business Park, Ganpatrao Kadam Marg, Lower Parel, Mumbai 400013, India.

P +91 22 24826000 F +91 22 24826120 W www.cipla.com E-Mail contactus@cipla.com Corporate Identity Number L24239MH1935PLC002380

**ENVIRONMENTAL
STATEMENT
(FORM-V)
2025-26**

**CIPLA LIMITED,
PLOT NO. : 285, 286 & 287
KIADB IV TH PHASE
BOMMASANDRA-JIGANI LINK ROAD,
BANGALORE-560105**

GENERAL INFORMATION

1	A) Name of the Industry :	CIPLA LIMITED
	Address :	Plot No.285,286 & 287, 4 th Phase, KIADB Indl. Area, Bommasandra-Jigani Link Road, Anekal Taluk, Bangalore-560105.
	State :	Karnataka
	Phone :	080-22059200
	Email :	suresh.a1@Cipla.com
2	Ownership :	Public Limited Company
3	Products Manufactured :	Bulk Drugs – 81.06 MT/A
	a) Consented Capacity :	
4	Year of establishment :	2007
5	OPERATION DURING THE PERIOD OF AUDIT	
	a) Working days per year :	365 Days
	b) Working days per week :	7 Days
	c) No. of working shifts :	3
6	No. of Employees :	276
7	Current Approvals :	Factory License: MYB-15789 Pollution Control Board CFO (Water & Air), Authorization for Hazardous Waste Storage & disposal
	Water Consent :	AW336079 dated 07.02.2023 & valid up to 30.06.2026
	Air Consent :	
	Hazardous waste authorization :	350828 dated 04.10.2025 & valid up to 30.06.2026

INTRODUCTION

1. PREFACE:

M/s. Cipla Limited is a professionally managed Public Limited Company established in 1935. It manufactures and markets a wide range of Pharmaceutical Formulations and Bulk Drugs.

The Corporate headquarters are in Mumbai Central, where senior qualified corporate personnel are available for providing support to the manufacturing plants in the areas of Technology, Research and Development, Manufacturing, Quality Control, Quality Assurance and Health, Safety & Environment.

BRIEF DESCRIPTION OF THE SITE:

The Cipla manufacturing facilities at Bommasandra Industrial area was started in 2007. It is situated on the Bommasandra-Jigani Link Road at a distance of about 28 km from Bangalore City.

The total area of the site is 28.23 Acres. Currently no activity other than manufacture of bulk drug is carried out at the site. The factory has a strength of about 276 employees, which are in the management category. The site is well laid out for providing safety to the employees and environment.

1.1 QUALITY MANAGEMENT:

The company's quality policy states that 'The Company is committed to ensure that every product it manufactures and distributes consistently meets with present standards of quality, purity, efficacy, and safety.

Quality is a collective responsibility. Excellence in products, processes and systems is achieved through the team efforts of trained personnel of the company".

The implementation of the Quality Policy is done through quality systems based on Current Good Manufacturing Practices in the conformity with national and international standards. The role of Quality Assurance is to co-ordinate the development and maintenance of the Company's quality procedures and systems. This is achieved by a combination of systematic sampling, testing, validating, monitoring and auditing of materials, facilities, systems and procedures which can influence the quality of the Company's products throughout their shelf-life.

There are authorized Standard Operating Procedures for all operations including production, quality control, materials management, warehousing and distribution, safety, environmental controls, housekeeping, sanitation and engineering. The role of Quality Assurance is to ensure that these procedures are adhered to and records maintained. Any deviation or discrepancy is investigated and documented. Corrective action is taken wherever necessary.

Periodic self-inspection and audits are conducted to monitor the effective implementation of quality, Safety and Environmental Management systems. The self-inspection and audits are conducted by designated personnel of the Company and / or by external agencies.

1.2 PROCESSING:

Manufacturing is done in batch quantities. Batches are planned as and when required for captive consumption or export. Reactions are carried out in closed reactors. Final stages of manufacture such as drying, milling or blending are carried out in closed cubicles under appropriate environmental controls.

1.3 SAFETY, HEALTH AND ENVIRONMENT:

Protecting the health of all personnel and others and ensuring safety at work is one of the prime objectives of the company.

Safety is the responsibility of individual departments supported by a team of specialists in Safety Management. The site is provided with firefighting facilities including fire hydrant systems. Personnel are continuously trained in all aspects of safety. Smoke detector, Heat detector, PA system, MCP, Central Communication systems are provided to tackle emergency situations.

The unit has a full-fledged Zero liquid discharge Effluent treatment (ZLD) plant with a conventional extended aeration activated sludge process followed by Reverse Osmosis (RO) recycling plant for treated effluent.

High TDS effluent stream is completely segregated and is treated in a Stripper/Multiple effect evaporation and agitated thin film drier. (Refer Annexure-1 for Effluent treatment scheme)

Products and Raw material list enclosed (Annexure-2- Water usage for production) from April-2025 to March-2026.

Emissions are well within the permissible limits (Refer Annexure-3 for Emission Details) and statistical interpretation of the emissions is enclosed with this statement.

Water consumption is within the Limit (Refer Annexure-4 for Water Consumption Details) Water consumption from April-2025 to March-2026 enclosed with this statement.

ENVIRONMENTAL STATEMENT FORM-V
(See rule 14)

Environmental Statement for the financial year ending with 31st March 2026

PART-A

I. Name and address of the owner/ Occupier of the industry

Mr. Achin Gupta
Global CEO and Managing Director
Cipla Limited.,
Plot No: 285,286,287, KIADB Industrial Area, IVth Phase,
Bommasandra – Jigani link road
Bangalore - 560 105

II. Industry category Primary- (STC Code) Secondary- (STC Code)

Large scale - Red category

III. Production capacity (Units): **Bulk Drugs 81.06 MT/A**

IV. Year of establishment: **July 2007**

V. Date of the last environmental statement submitted: **30.09.2025**

PART. B

Water and Raw Material Consumption:

I. Water consumption in m3/d

- **Process: 03.52 KLD**
 - **Cooling: 43.70 KLD**
 - **Domestic: 21.45 KLD**
-

PART C				
POLLUTION DISCHARGED TO ENVIRONMENT/UNIT OF OUTPUT				
*Parameters as specified in the consent issued				
AIR				
Ambient Air Analysis -Near Production Area (East Side)				
Parameters	Conc.	KSPCB Limits	Quantity of pollutants discharged(mass/day)	Percentage of variation from prescribed standards with reasons
Pollutants	ug/m3	ug/m3	kg/day	% (Below permissible limit)
PM ₁₀	48.58	100.00	0.000077	51.420
PM _{2.5}	19.54	60.00	0.000031	67.433
SO ₂	8.96	80.00	0.000014	88.800
NOX	17.11	80.00	0.000027	78.613
Lead(pb)	-	1.00	0.000000	100.000
CO	-	4.00	0.000000	100.000
O ₃	8.11	180.00	0.000013	95.494
NH ₃	15.11	400.00	0.000024	96.223
Benzene	-	5.00	0.000000	100.000
Quantity of Air in m3/Min			1.1	
Total run minutes			1440	
Total Volume			1584	

Ambient Air Analysis – Near Boiler Area (West Side)				
Parameters/ Pollutants	Concentration	KSPCB Limit	Quantity of pollutants discharged(mass/day)	Percentage of variation from prescribed standards with reasons
	ug/m3	ug/m3	kg/day	%(Below permissible limit)
PM ₁₀	43.03	100.00	0.000068	56.970
PM _{2.5}	18.22	60.00	0.000029	69.633
NOX	8.53	80.00	0.000014	89.338
SO ₂	17.28	80.00	0.000027	78.400
Lead(Pb)	-	1.00	0.000000	100.000
CO	-	4.00	0.000000	100.000
O ₃	7.96	180.00	0.000013	95.578
NH ₃	17.22	400.00	0.000027	95.695
Benzene	-	5.00	0.000000	100.000
Quantity of Air in m3/Min			1.1	
Total run minutes			1440	
Total Volume			1584	

Ambient Air Analysis -Near Material Security Gate (South Side)

Parameters/ Pollutants	Concentration	KSPCB Limits	Quantity of pollutants discharged(mass/day)	Percentage of variation from prescribed standards with reasons
	ug/m3	ug/m3	kg/day	%(Below permissible limit)
PM10	44.83	100.00	0.000071	55.170
PM2.5	17.95	60.00	0.000028	70.083
NOX	8.55	80.00	0.000014	89.313
SO2	16.78	80.00	0.000027	79.025
Lead(Pb)	-	1.00	0.000000	100.000
CO	-	4.00	0.000000	100.000
O3	8.03	180.00	0.000013	95.539
NH3	15.94	400.00	0.000025	96.015
Benzene	-	5.00	0.000000	100.000
Quantity of Air in m3/Min			1.1	
Total run minutes			1440	
Total Volume			1584	

Ambient Air Analysis -Near ETP (North Side)

Parameters/ Pollutants	Concentration	KSPCB Limits	Quantity of pollutants discharged(mass/day)	Percentage of variation from prescribed standards with reasons
	ug/m3	ug/m3	kg/day	%(Below permissible limit)
PM10	48.69	100.00	0.000077	51.310
PM2.5	18.74	60.00	0.000030	68.767
NOX	8.73	80.00	0.000014	89.088
SO2	17.79	80.00	0.000028	77.763
Lead(Pb)	-	1.00	0.000000	100.000
CO	-	4.00	0.000000	100.000
O3	8.33	180.00	0.000013	95.372
NH3	16.18	400.00	0.000026	95.955
Benzene	-	5.00	0.000000	100.000
Quantity of Air in m3/Min			1.1	
Total run minutes			1440	
Total Volume			1584	

PART C				
POLLUTION DISCHARGED TO ENVIRONMENT/UNIT OF OUTPUT				
*Parameters as specified in the consent issued				
AIR				
Ambient Air Analysis -Near Production Area (East Side)				
Parameters	Conc.	KSPCB Limits	Quantity of pollutants discharged(mass/day)	Percentage of variation from prescribed standards with reasons
Pollutants	ug/m3	ug/m3	kg/day	% (Below permissible limit)
PM ₁₀	48.58	100.00	0.000077	51.420
PM _{2.5}	19.54	60.00	0.000031	67.433
SO ₂	8.96	80.00	0.000014	88.800
NOX	17.11	80.00	0.000027	78.613
Lead(pb)	-	1.00	0.000000	100.000
CO	-	4.00	0.000000	100.000
O ₃	8.11	180.00	0.000013	95.494
NH ₃	15.11	400.00	0.000024	96.223
Benzene	-	5.00	0.000000	100.000
Quantity of Air in m3/Min			1.1	
Total run minutes			1440	
Total Volume			1584	

Ambient Air Analysis – Near Boiler Area (West Side)				
Parameters/ Pollutants	Concentration	KSPCB Limit	Quantity of pollutants discharged(mass/day)	Percentage of variation from prescribed standards with reasons
	ug/m3			%(Below permissible limit)
PM ₁₀	43.03	100.00	0.000068	56.970
PM _{2.5}	18.22	60.00	0.000029	69.633
NOX	8.53	80.00	0.000014	89.338
SO ₂	17.28	80.00	0.000027	78.400
Lead(Pb)	-	1.00	0.000000	100.000
CO	-	4.00	0.000000	100.000
O ₃	7.96	180.00	0.000013	95.578
NH ₃	17.22	400.00	0.000027	95.695
Benzene	-	5.00	0.000000	100.000
Quantity of Air in m3/Min			1.1	
Total run minutes			1440	
Total Volume			1584	

Stack Emission – Boiler 2.0 TPH					
Parameters	mg/Nm3	Limits	kg/day	kg/ltr	%
	Pollution	KSPCB Limits	Quantity of pollutants discharged (mass/day)	Concentrations of pollutants in discharges (mass/volume)	Percentage of variation from prescribed standards with reasons
SPM	17.68	150.00	2.0915		88.213
SO2	9.00	80.00	1.0647		88.750
Nox	19.09	80.00	2.2583		76.138
Flue gas discharged flow nm3/hr.				4928.97	
Total flue gas discharged per day				118295.28	

Stack Emission – Boiler 1.5 TPH					
Parameters	mg/Nm3	Limits	kg/day	kg/ltr	%
	Pollution	KSPCB Limits	Quantity of pollutants discharged (mass/day)	Concentrations of pollutants in discharges (mass/volume)	Percentage of variation from prescribed standards with reasons
SPM	16.97	150.00	2.0075		88.687
SO2	8.79	80.00	1.0398		89.013
Nox	17.88	80.00	2.1151		77.650
Flue gas discharged flow nm3/hr.				4247.1	
Total flue gas discharged per day				101930.4	

Stack Emission - DG Set (1500 KVA)					
Parameters	mg/NM3	Limits	kg/day		% (Below permissible limit)
SPM	26.14	150.00	3.0922		82.573
SO2	11.46	80.00	1.3568		85.663
Nox	157.58	710.00	18.6410		77.806
CO	44.69	150.00	5.2866		70.207
NMHC	20.42	100.00	2.4156		79.580
Flue gas discharged flow nm3/hr.				2677.34	
Total flue gas discharged per day				64256.16	

Stack Emission - DG Set (500 KVA)					
Parameters	mg/NM3	Limits	kg/day		% (Below permissible limit)
SPM	29.34	150.00	3.4708		80.440
SO2	11.65	80.00	1.3781		85.438
Nox	33.83	710.00	4.0019		95.235
CO	37.81	150.00	4.4727		74.793
NMHC	14.92	100.00	1.7650		85.080
Flue gas discharged flow nm3/hr.			2462.71		
Total flue gas discharged per day			59105.04		

Stack Emission - Scrubber System (SCB-101)					
Parameters	mg/NM3	Limits	kg/day		% (Below permissible limit)
Acid Mist	6.58	35.00	0.4018		81.200
PM	21.47	150.00	1.3112		85.687
SO2	9.42	80.00	0.5753		88.225
Nox	21.08	80.00	1.2873		73.650
H2S	BDL	10.00	BDL		-
Flue gas discharged flow nm3/hr.			2544.56		
Total flue gas discharged per day			61069.44		

Stack Emission - Scrubber System-(SCB-17)					
Parameters	mg/NM3	Limits	kg/day		% (Below permissible limit)
Acid Mist	6.94	35.00	0.4519		80.171
PM	20.31	150.00	1.3225		86.460
SO2	8.77	80.00	0.5711		89.038
Nox	21.88	80.00	1.4247		72.650
H2S	BDL	10.00	BDL		-
Flue gas discharged flow nm3/hr.			2713.15		
Total flue gas discharged per day			65115.6		

Stack Emission - Scrubber System-SCB-201)					
Parameters	mg/NM3	Limits	kg/day		% (Below permissible limit)
Acid Mist	6.34	35.00	0.0981		81.886
PM	22.20	150.00	0.3435		85.200
SO2	8.18	80.00	0.1266		89.775
Nox	22.38	80.00	0.3463		72.025
H2S	BDL	10.00	BDL		-
Flue gas discharged flow nm3/hr.				644.8	
Total flue gas discharged per day				15475.2	

Stack Emission - Scrubber System (202)					
Parameters	mg/NM3	Limits	kg/day		% (Below permissible limit)
Acid Mist	6.92	35.00	0.1065		80.229
PM	21.58	150.00	0.3321		85.613
SO2	8.46	80.00	0.1302		89.425
Nox	23.08	80.00	0.3552		71.150
H2S	BDL	10.00	BDL		-
Flue gas discharged flow nm3/hr.				641.22	
Total flue gas discharged per day				15389.28	

Stack Emission - Scrubber System (SCB-203)					
Parameters	mg/NM3	Limits	kg/day		% (Below permissible limit)
Acid Mist	6.63	35.00	0.3130		81.057
PM	18.76	150.00	0.8855		87.493
SO2	8.18	80.00	0.3861		89.775
Nox	23.65	80.00	1.1164		70.438
H2S	BDL	10.00	BDL		-
Flue gas discharged flow nm3/hr.				1966.8	
Total flue gas discharged per day				47203.2	

Stack Emission - Scrubber System(204)					
Parameters	mg/NM3	Limits	kg/day		% (Below permissible limit)
Acid Mist	6.60	35.00	0.1593		81.143
PM	20.20	150.00	0.4876		86.533
SO2	8.74	80.00	0.2110		89.075
Nox	19.82	80.00	0.4784		75.225
H2S	BDL	10.00	BDL		0.0
Flue gas discharged flow nm3/hr.				1005.75	
Total flue gas discharged per day				24138	

Stack Emission - Scrubber System(SCB-205)					
Parameters	mg/NM3	Limits	kg/day		% (Below permissible limit)
Acid Mist	7.25	35.00	0.1822		79.286
PM	21.83	150.00	0.5485		85.447
SO2	9.09	80.00	0.2284		88.638
Nox	24.38	80.00	0.6126		69.525
H2S	BDL	10.00	BDL		-
Flue gas discharged flow nm3/hr.				1046.98	
Total flue gas discharged per day				25127.52	

Stack Emission - Scrubber System (SCB-206)					
Parameters	mg/NM3	Limits	kg/day		% (Below permissible limit)
Acid Mist	6.83	35.00	0.1696		80.486
PM	20.27	150.00	0.5032		86.487
SO2	8.98	80.00	0.2229		88.775
Nox	20.30	80.00	0.5040		74.625
H2S	BDL	10.00	BDL		-
Flue gas discharged flow nm3/hr.				1034.42	
Total flue gas discharged per day				24826.08	

Stack Emission-Scrubber System (SCB-207)					
Parameters	mg/NM3	Limits	kg/day		%(Below permissible limit)
Acid Mist	6.88	35.00	0.1682		80.343
PM	20.33	150.00	0.4971		86.447
SO2	8.02	80.00	0.1961		89.975
Nox	19.39	80.00	0.4741		75.763
H2S	BDL	10.00	BDL		-
Flue gas discharged flow nm3/hr				1018.81	
Total flue gas discharged per day				24451.44	

- These are the Average values for the monitoring done on the month of April-2025 to March-2026.
- Environment monitoring done through NABL/MOEF Laboratory.

PART-D HAZARDOUS WASTES

as specified under Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016.

Hazardous Wastes	Total Disposal Quantity (MT)			
	During the previous financial year		During the current financial year	
1. From Process	Used oil	0.7 KL	Used oil	0.65 KL
	Waste residues containing Oil	0.32 MT	Waste residues containing Oil	0.13 MT
	Distillation residue	4.50 MT	Distillation residue	0.00 MT
	Process Residue	43.864 MT	Process Residue	35.905 MT
	Spent organic solvent	477.713 MT	Spent organic solvent	559.735 MT
	Date of Expired Products	0.0 MT	Date of Expired Products	0.9347 MT
	Off-Specification Products	0.0 MT	Off-Specification Products	0.0 MT
	Discarded containers contaminated with HW/chemicals	4.7732 MT	Discarded containers contaminated with HW/chemicals	8.3793 MT
2. Pollution Control Facilities	Chemical sludge from Wastewater Treatment	15.8 MT	Chemical sludge from Wastewater Treatment	9.46 MT
	MEE salts	12.19 MT	MEE salts	4.05 MT

**PART -E
SOLID WASTES**

	Total Disposal Quantity (Kg)	
	During the previous financial year	During the current financial year
a. From process	1. Recycle Fiber Drums –1093No's 2. Plastic waste- 5832.65 Kgs 3. Paper waste – 13,448 Kgs	1. Recycle Fiber Drums-881No's 2. Plastic waste-14,559.9 Kg 3. Paper waste –11,879.2 Kg
b. From Pollution Control Facility	--	--
c. Quantity recycled or re-Utilized within the unit.	Nil	Nil

PART – F

Please specify the characteristics (in terms of concentration and quantum) of hazardous as well as solid waste and indicate disposal practice adopted for both these categories of wastes.

Sr.No	Category	Waste description	Collected in	Disposal option
1	28.6	Spent solvents/ recovered organic solvents	Tankers/MS drums	KSPCB authorized recyclers
2	5.1	Used oil	MS/PVC Drums	CPCB & KSPCB authorized Recyclers
3	5.2	Waste residues containing Oil	Leak proof bags	CPCB & KSPCB authorized Incinerator/co-processing
4	33.1	Discarded containers (MS drums/HDPE Drums/ barrels/carboys)	-	authorized Recyclers
5	20.3	Distillation Residue	MS Drums	CPCB & KSPCB authorized Incinerator/ co-processing
6	28.1	Process Residue and waste	LDPE/HDPE Bags	
7	28.4	Off-Specification Products	LDPE/HDPE Bags	CPCB & KSPCB authorized Incinerator// co-processing
8	28.5	Date of Expired Products	LDPE/HDPE bags	CPCB/KSPCB authorized Incinerator/ co-processing
9	35.3	MEE Salt	Leak-proof bags	TSDF
10	35.3	Chemical sludge from Wastewater Treatment	Leak-proof bags	TSDF/Coprocessing/ Incineration

11	B1110	Electronic waste	----	KSPCB authorized. E-waste handlers
12	B3020	Paper waste	LDPE Bags	Authorized Recycler
13	B1010	Metal Waste	----	Authorized Recycler
14	B2020	Glass Waste	PVC Drums	Authorized Recycler
15	-	Plastic waste	LDPE bags	Authorized recyclers

PART-G

Impact of the pollution control measures taken on conservation of natural resources and consequently on the cost of production.

➤ **The company being practicing several natural resources programs like;**

1. As part of our digitalization programme, we have installed flow meters integrated with IOT technology to effectively monitor water consumption (portable, raw water & recycle water)
2. 75% of solar & wind power purchase from Group captive to reduce the carbon emissions.
3. 85% of water recycle & reused from water initiatives project to reduce the water consumption.
4. Motion sensors installed in plant to reduce energy consumption & GHG emission.
5. Section wise Energy meter has installed to track Target vs actuals energy consumption.
6. Auto Blowdown system in PNG Boiler & Cooling tower has been installed.
7. As a part of the Greenbelt Development, 300 saplings were planted & distributed on World environment day on 05th June,2025.
8. As a part of Greenbelt development- Miyawaki Forest Project, 1000 saplings were planted in phase-1 & Phase-02.

PART-H

Additional measures/investment proposal for environmental protection including abatement of pollution.

Sr.No.	Particulars of the investment on environment/Audits	Gross block value Rs.(In Lakhs)
1.	Recertification audit ISO:14001 & ISO:45000	0.75
2.	Miyawaki Forest Development	1.50
3.	Auto Dosing system in ETP-ZLD	18.80
4.	Maintenance & Refurbishment in ETP-ZLD	3.50
5.	ETP Lab Instruments	11.28
6.	Zero Waste to landfill (ZWTL) Certification	1.70
	Total	37.53

1. Environmental awareness & training programmes are being conducted for all the employees to minimize wastage & consumption of water.
2. The effluent analysis & air emission checks are carried out every month and submitted to the board as per consent conditions & parameters are within the limits.

PART-I

MISCELLANEOUS: Any other particulars in respect of environmental protection and abatement of pollution.

1. Environment Management system (ISO 14001:2015) & Occupational Health and safety assessment system (ISO 45001:2018) implemented & recertified.
2. 75% of renewable energy used for the manufacturing operations.

ENCLOSURE:

Annexure-1: ETP-ZLD Flow scheme

Annexure-2: Products & Raw Material List

Annexure-3: Statistical Interpretation of Ambient air quality and stack monitoring data

Annexure-4: Water consumption pattern from April 2025 to March 2026